



# Master Filler Aqua

## Water-based gap filler for wooden floors

Master Filler Aqua is a water-based, thick and easy-to-sand gap filler for joins, holes and cracks in wooden parquet floors in e.g. brick or herringbone patterns. The filler produces a uniform finish, is extremely easy to work with and will not crack as it is elastic and allows the wood to work.

- Easy to sand
- Water-based
- Elastic consistency
- Odour neutral

### Application area

For filling new, untreated, newly-sanded and previously treated wooden surfaces. Ideal for all species of wood, except merbau.

### Work description

#### Preparation

It is important that both wood and filler have a temperature of min. 15 °C (preferably around 20 °C) and air humidity of approx. 50%. Make sure that the room is well-ventilated for optimal evaporation and drying time. The surface must be completely clean, dry and free of dirt, wax, grease, polish, etc. Grime and irregularities should be removed using a sanding machine. If necessary, clean the surface using WOCA Intensive Wood Cleaner, diluted 1:20, before sanding.

#### Always Remember

Always remember to test on a less visible spot to check the compatibility of the surface with the product.

#### Final sanding

Grit 60-80.

#### Treatment

Shake the container well before use. Mix the Master Filler Aqua and the sanding residue into a nice and soft paste. The structure of the filler can be adjusted using the fine or coarse sanding residue. Distribute the filler evenly, using a stainless steel applicator. Remove as much excess filler as possible before it begins to cure. Repeat the process for larger joins, holes and cracks if required. Sand the surface with grit 100-120 sandpaper once the surface is dry. The surface can then be lacquered using one of WOCA's lacquers, following the product instructions.

#### Please note

Be aware of compatibility issues for woods with high tannic acid levels, or for merbau and exotic wood species. Master Filler Aqua must not be diluted.

### Drying time

**Drying time:** 30-60 minutes at 20°C

**Recommendation:** Optimal join width is 3-4 mm. Drying time may vary depending on the size of the crack, the temperature and ventilation. For larger joins, Master Filler Aqua should be left to dry completely before further treatment

## Technical data

**VOC:** 0 g/l, maximum VOC content (A/e (WB)): 130 g/l.

**Shelf life:** 1 year

**Coverage:** 15-20 m<sup>2</sup>/L

**Colours:** Colourless

**Cleaning of tools:** Use soap and water

**Storage:** +10-25°C. Keep out of reach of children. Do not expose to heat (e.g. sunlight).  
Store frost-free during winter and cool during summer.

**Packaging:** 5 L

**Viscosity:** 35-40 Sec. DIN Cup 4

**Mixing ratio:** Mix 20% sanding residue, depending on the colour of the wood and the depth/width of the join.

## Maintenance and related products

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*This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.*