



## **Invisible Oil Primer**

#### Primer for Invisible Oil

Invisible Oil Primer is a water-based wood primer with excellent adhesion that provides wood with a matte, untreated look when used in combination with WOCA Invisible Oil. The first step in WOCA's water-based oil system, ideal for light wood types. The system creates a comfortable, soft surface with a water-repellent finish that is easy to maintain.

- Gives the floor an untreated appearance
- Resistant to liquids such as water, coffee, tea and red wine
- Gives the wood a beautiful, breathable surface
- Indoor climate certified
- IBR-certified

## Application area

For priming untreated, new or newly-sanded wooden surfaces in light wood varieties. Should be treated after priming with Invisible Oil.

## Work description

#### **Preparation**

It is important that the product, the room and the floor are at a temperature between 15 °C and 30 °C and that air humidity is approx. 50 %. Wood humidity must not exceed 12%. Make sure that the room is well-ventilated for optimal evaporation and drying time. The wood must be newly-sanded, with grit 100-150 for the final sanding. Vacuum thoroughly. Wash the floor with WOCA Intensive Wood Cleaner and leave the floor to dry for at least 8 hours before application of the primer.

#### **Always Remember**

Always remember to test on a less visible spot to check the compatibility of the surface with the product.

#### Final sanding

Grit 120-150.

#### Treatment

Thoroughly shake the container of primer, both before and during use. Containers with different batch numbers should be mixed to avoid colour mismatch. Apply the primer using a short-bristled paint roller in an even coat. Work in small areas of no more than 20 m² at a time. Leave the primer to soak in for up to 5 minutes. Rub the primer into the wood until the floor appears saturated. Use a buffing machine with a beige or Bordeaux pad. Regularly change the buffing pad to prevent the primer from lumping. Remove excess primer with dry, lint-free cotton cloths or pads attached to the polishing machine until the surface no longer appears wet. Leave the floor to dry for 3-4 hours. Between layers, sand the dry surface using a bordeaux pad or a lacquer sanding pad and vacuum thoroughly. Apply WOCA Invisible Oil. Carefully follow the product instructions.

#### Please note

Invisible Oil must be applied when using Invisible Primer. After 24 hours, we recommend that the primed and oiled surface is treated with Invisible Oil Care to improve the floor's resistance to stains and wear.

## Drying time

Drying time: 3-4 hours at 20°C

**Recommendation:** Do not expose the surface to water for the first 7 days while the oil is hardening.

Fully hard: 7 days at 20°C

## WOCA .

## Technical data

VOC: 5 g/l, maximum VOC content (A/i (WB)): 140 g/l.

Density: 1.00-1.10 g/ml.

pH-value: pH 7-8
Shelf life: 2 years

**Application Temperature:** +15-25°C and approx. 50% air humidity.

Coverage: 8-12 m<sup>2</sup>/L

Colours: Natural

Cleaning of tools: Use warm water

Storage: +10-25°C. Keep out of reach of children. Do not expose to heat (e.g. sunlight).

Store frost-free during winter and cool during summer.

Packaging: 2.5 L

Viscosity: 25-30 Sec. DIN Cup 4

Dilution: Undiluted

Odour: Faint

Solid content: 10-20%

# Maintenance and related products

Maintenance and related products

Invisible Oil Care, #525510

WOCA Denmark A/S Tværvej 6 DK - 6640 Lunderskov +45 9958 5600 info@wocadenmark.com wocadenmark.com This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.