



# Master Invisible 2K Lacquer

## Wood floor lacquer with a natural raw look

Master Invisible 2K Lacquer is a premium, water-based ultra-matt floor finish designed to provide wood with a natural, raw appearance and feel. Utilizing Invisible technology, it leaves the surface with a texture that mimics freshly sanded wood. The lacquer uses a modern, isocyanate-free hardener, offering a potlife of up to 48 hours. It is also certified with the indoor climate label.

- 2-component floor lacquer with a raw natural look
- Modern isocyanate-free hardener gives the product a 48 hours potlife
- Ultra-Matt gloss level 5
- Easy application
- Anti-slip R10

## Application area

For lacquering new, untreated and newly- sanded wood floors.

## Work description

### Preparation

It is important that both wood and lacquer have a temperature of min. 15°C (preferably around 20°C) and air humidity of approx. 50%. Make sure that the room is well-ventilated for optimal evaporation and drying time. For the final sanding to bare wood, use grit 120-150 sandpaper or sanding pad. Vacuum carefully afterwards. The surface must be free of dirt, grease, wax and dust. The floor should be completely dry before application of Master Invisible 2K lacquer.

### Always Remember

Always remember to test on a less visible spot to check the compatibility of the surface with the product.

### Final sanding

Grit 100-120.

### Treatment

3 x Master Invisible 2K Lacquer

### Application day 1

Apply the primer. When dry, mix WOCA Master Classic 2K Hardener with the lacquer and shake thoroughly before use. Leave the mixture to stand for ten minutes before use, to allow the hardener to activate. Shake thoroughly again. Apply an even coat of undiluted Master 2K Lacquer with light movements along the length of the boards. Avoid puddles of lacquer. Apply the lacquer wet on wet, to avoid overlaps. Leave the surface to dry until next day.

### Application day 2

Sand the surface with grit 150-220 and vacuum clean the surface thoroughly. Apply the final coat freshly mixed hardener and lacquer. If the final coat of lacquer is applied after more than 48 hours of drying time, a wash with WOCA Intensive Wood Cleaner and an intermediate sanding must always be performed.

### Please note

Water and coloured fluids, such as red wine and coffee, must be wiped off immediately to prevent staining.

## Drying time

**Between coats** : 2-3 hours at 20°C

**Light use** : 12 hours at 20°C

**Recommendation** : Wait 24 hours before putting furniture on the floor. Wait 8 days before covering with carpets and washing. If drying times are not followed, this can result in poor adhesion and reduced resistance. For each coat of lacquer, drying times will be increased. High temperature and low air humidity will reduce drying times. Low temperature and high air humidity will extend drying times.

**Fully hard** : 8 days at 20°C

## Technical data

**VOC:** 90 g/l, maximum VOC content (A/e (WB)): 130 g/l.

**Density:** 1.00-1.10 g/ml.

**Shelf life:** 1 year

**Application Temperature:** +15-25°C and approx. 50% air humidity.

**Coverage:** 8-10 m<sup>2</sup>/L

**Colours:** Colourless - Ultra-matt

**Cleaning of tools:** Use water

**Storage:** +10-25°C. Keep out of reach of children. Do not expose to heat (e.g. sunlight). Store frost-free during winter and cool during summer.

**Packaging sizes:** 5 L

**Viscosity:** 30-35 Sec. DIN Cup 4

**Solid content:** Approx. 33%

**Mixing ratio:** 2% or 100 ml to 5 L lacquer.

## Maintenance and related products

### Maintaining and cleaning

For daily cleaning, WOCA Master Cleaner is recommended. Refresh the surface with WOCA Master Care removing small scratches and protects against wear.

WOCA Denmark A/S  
Tværvej 6  
DK - 6640 Lunderskov  
+45 9958 5600  
info@wocadenmark.com  
wocadenmark.com

*This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.*