

# Industrial Lye



## Minimizes yellowing of wood

Industrial Lye bleaches down lighter hardwood and minimizes the natural occurrence of the wood turning yellow. It may also be used on exotic types of wood.

- Minimizes yellowing
- Can be used on all types of wood
- Instant lightening of wood
- Must be treated afterwards with WOCA oils or WOCA lacquers
- Minimizes colour variation of the wood

### Application area

For all types of untreated wood.

### Work description

#### Preparation

The wood must be clean, dry and free from dust.

#### Sanding grits

Grit 100-120.

#### Intermediate sanding grits

Grit 400-500.

### How to apply

The product must be stirred before and during application.

Application method:

Sponge roller coater: 20-35 gr/m<sup>2</sup>.

Spraying chamber: 20-50 gr/m<sup>2</sup>. Manually: 20-50 gr/m<sup>2</sup>.

Number of coats: Usually one coat.

Note: Product cannot stand alone! Must be treated with WOCA oils afterwards.

Application	Nozzle size (mm)	Spray pressure (bar)
Manual	-	-
Airmix	13-17	40-60
Cup	1.0-1.5	3-4

### Technical data

**VOC:** 10 g/l, maximum VOC content (A/g (WB)): 30 g/l.

**Density:** 1.00-1.10 g/ml.

**pH-value:** pH 9-10

**Shelf life:** 3 years

**Coverage:** 40-50 m<sup>2</sup>/L

**Colours:** White, Natural

**Packaging sizes:** 25 L - 30 L - 1000 L

**Viscosity:** 10-15 Sec. DIN Cup 4

### Maintenance and related products

#### Maintaining and cleaning

The industrial surface treatment can be maintained with WOCA maintenance products.

WOCA Denmark A/S  
Tværvej 6  
DK - 6640 Lunderskov  
+45 9958 5600  
info@wocadenmark.com  
wocadenmark.com

*This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.*