Industrial Oil 1505 Hardwax

Industrial oxidizing oil for wooden floors and furniture that combines oil and wax



Industrial Hardwax Oil 1505 is a high-performance and fast air-drying wood finish based on natural vegetable oils with high penetration. The hardwax oil is extremely suitable for production of beautiful, durable and smooth "factory-finished" floor solutions offering strong and long-lasting protection combined with an effective and flexible application process on the roller coater.

- Easy and flexible handling in production
- Extreme protection of the wood
- Factory-finished floors and furniture, ready for installation
- No additional on-site surface treatment is required
- Available in customized colours

Application area

For surface treatment of wooden floors, worktops and furniture.

Work description

Preparation
The wood must be clean, dry and free from dust.

Sanding grits
Grit 100-120.

Intermediate sanding grits
Grit 320-400.

Please note
Viscosity correction: Correction can be made with WOCA Solvent only, #328575I.

How to apply

The product must be stirred before and during application. Application method: Roller coater, Nitrile or natural rubber, shore 20-30. Number of coats: The oil may be applied on one or two roller stations. Application amount: Depends on the type of wood: Hardwood: approx. 25-30 gr/m². Softwood: approx. 40 gr/m². The surface needs to be polished before drying. Second coat: Approx. 10 gr/m² after 8 hours of drying. Note: Quantities are only recommendations and may vary.

Drying time

Fully hard : 7 days at 20°C

Technical data

VOC: 460 g/l, maximum VOC content (A/i (SB)): 500 g/l.

Density: 0.95-1.00 g/ml.

Shelf life: 3 years

Coverage: 30-40 m²/L

Colours: Natural

Storage: +10-25°C. Keep out of reach of children. Do not expose to heat (e.g. sunlight). Store frost-free during winter and cool during summer.

Packaging sizes: 20 L

Viscosity: 70-75 Sec. DIN Cup 4

Solid content: 50-55%

Maintenance and related products

Maintaining and cleaning
The industrial surface treatment can be maintained with WOCA maintenance products.

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This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.