

# Master TS Line Marking



## Line Marking for sports floors

Master TS Line Marking is a lacquer-based paint developed for marking lines in sports and recreational facilities, such as sports halls and multi-purpose arenas. The line marking paint is water-based and specifically designed for lacquered wooden floors, complying with the European sports standard EN 14904. It is available in six standard RAL colours.

- Very strong and resistant
- For professional marking of sports floors
- Designed for use with Master TS Sports Lacquer

## Application area

For untreated and sanded floors, as well as floors that have previously been lacquered or factory lacquered.

## Work description

### Preparation

Preparation of untreated and sanded floors: Apply 1 coat of Woca Base Primer and 1-2 coats of Woca Master TS-2K Lacquer according to the product instructions before applying Master TS Line Marking.

### Please note

For previously lacquered/new factory lacquered floors, it is always recommended to perform an adhesion test on a small area before starting the floor marking. The test area should be sanded with grit 120-180, and Master TS Line Marking should be applied to the area twice with a 4-hour interval. Allow the line marking to dry for 24 hours, then check the adhesion by gently scraping the line. If the adhesion is good, follow the instructions.

## Drying time

**Drying time** : 2-3 hours at 20°C

**Between coats** : 2-3 hours at 20°C

**Fully hard** : 5 days at 20°C

## Technical data

**VOC**: 95 g/l, maximum VOC content (A/e (WB)): 130 g/l.

**Density**: 1.00-1.10 g/ml.

**pH-value**: pH 7-8

**Shelf life**: 1 year

**Application Temperature**: +15-25°C and approx. 50% air humidity.

**Coverage**: 6-10 m<sup>2</sup>/L

**Colours**: White, Black, Red, Yellow, Blue, Green

**Cleaning of tools**: Use water

**Storage**: +10-25°C. Keep out of reach of children. Do not expose to heat (e.g. sunlight). Store frost-free during winter and cool during summer.

**Packaging sizes**: 2.5 L

**Viscosity**: 20-25 Sec. DIN Cup 4

**Mixing ratio**: 100 ml for 2,5L (1:25)

## Maintenance and related products

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*This information is based on extensive laboratory testing and practical experience. Because the conditions under which the product is used are often beyond the control of WOCA Denmark, we can only guarantee the quality of the actual product. WOCA Denmark A/S accepts no liability for incorrect use and handling of the product. In principle, this product can be considered an intermediate product, as results depend on construction, the nature of the surface, pretreatment, temperature, air humidity, application etc. WOCA Denmark A/S reserves the right to change the product and the stated information without notice. This label/product description replaces all previous versions.*