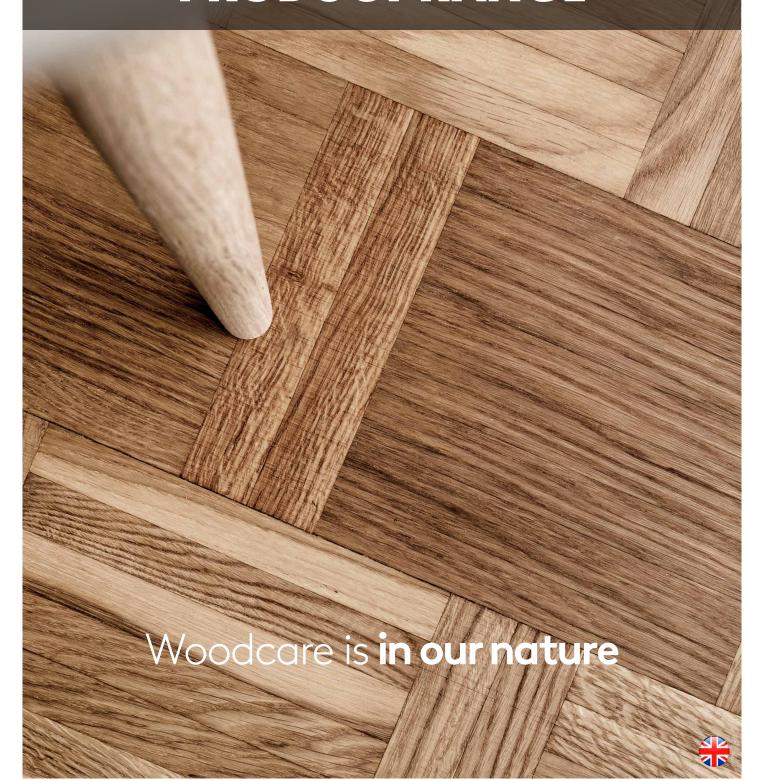


1 PREPARE





PRODUCT RANGE





Symbols



Packaging size



Coverage (m²/L)



Dilution



VOC (g/L)



Colour range

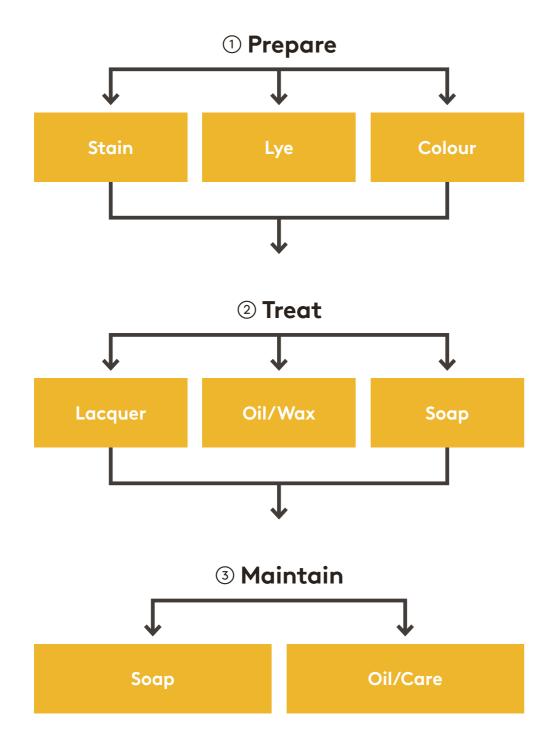


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The WOCA System



Comparison of Surface Systems

for solid and engineered wood flooring

Water-based finishing systems

Film-building



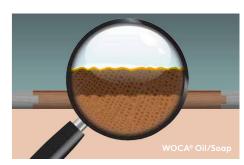
Wax-based finishing systems

Slightly penetration and film-building



Penetrating oil-/soap-based finishing systems

Deep penetration, natural look

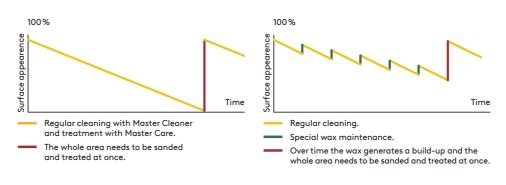


Advantages:

- ✓ Generates a protective film on the surface.
- ✓ Ensures a dirt- and waterresistant surface.
- \checkmark High chemical resistance.
- ✓ Provides a tough, durable and hard-wearing surface.
- √ Water-based and quick drying.
- \checkmark Easy cleaning and maintenance.
- ✓ Ultra-Matt to High Gloss appearance.

- ✓ Penetrates slightly into the wood and builds a film on the surface.
- √ Good resistance against liquids.
- ✓ Does not crack, flake, peel or blister.
- ✓ Enhances the natural appearance of the wood.
- ✓ Penetrates deeply into the wood, and leaves a protective layer.
- ✓ Provides the most natural appearance of the wood.
- ✓ Ensures a dirt- and waterresistant surface.
- √ Can be renovated simply and partially without special machines.
- ✓ Does not crack, flake, peel or blister.
- ✓ Easy to maintain with Natural Soap, Oil Refreshener, Oils etc.
- √ The natural, warm appearance of the wood is maintained for many years.

Wear and tear:



Regular cleaning with Natural Soap and treatment occasionally with Oil Refreshener.

 Treatment with Intensive Wood Cleaner and Maintenance Oil or Gel.

Preparation of Wooden Surfaces

WOCA Intensive Wood Cleaner has been developed to help you achieve the best final result. Prepare the surface for treatment by prioritizing a thorough cleaning of wooden floors, furniture, tabletops and other wooden surfaces before you treat them with lacquer, soap, oil or stain. Thorough preparation is worth the effort. If you want to achieve the best-looking and most hard-wearing results.

√ Extends the lifetime of your wood

Intensive Wood Cleaner effectively removes grime, grease, sanding residue and residues from the wood's own production of saps and sugar. Intensive Wood Cleaner opens the pores of the wood, so that soap, oil or stain has better penetration, going deeper into the wood. This extends the lifetime of the wood as it becomes more saturated.

√ Speeds up drying times

Intensive Wood Cleaner thoroughly neutralizes the natural tannic acid in the top layer of the wood. The advantage of this is that any subsequent application of soap, oil and stain will dry more quickly, achieving the desired resistance much more quickly than would otherwise be the case. Tannic acid decelerates drying time.

√ Minimizes the risk of discolouration

Wood with very high tannic acid content, such as oak, is very sensitive to discolouration. Neutralizing tannic acid by using Intensive Wood Cleaner makes it possible to reduce the risk of a final result that has suffered discolouration.

✓ Intense colour tones and even colour distribution

Using Intensive Wood Cleaner makes it possible to achieve greater surface colour intensity as the wood is better able to absorb the subsequent treatment. Because the wood pores are open, pigmented stains, soaps, oils and lacquers are able to penetrate deeply and more uniformly into the wood, thus producing an attractive and even colour distribution.

Intensive Wood Cleaner is the key to good results.

Intensive Wood Cleaner









Intensive Wood Cleaner, Spray







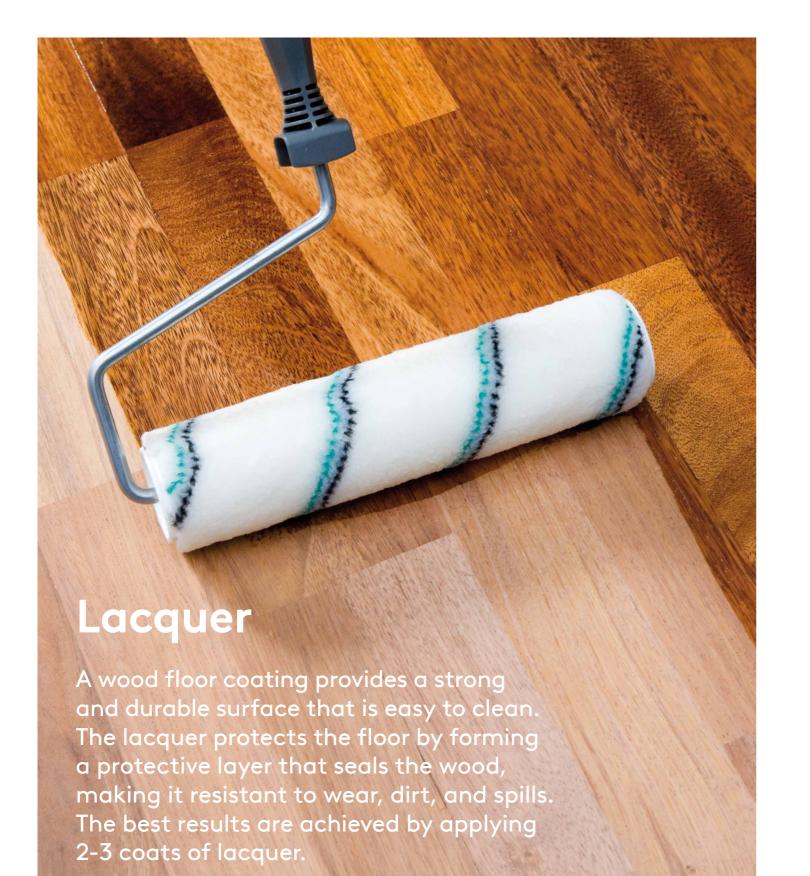
- Can be used on all indoor wood surfaces
- Effectively prepares the surfaces for treatment
- Basic cleaning and grease removal
- High efficiency

Intensive Wood Cleaner is a product that has been specially developed for the cleaning of all indoor wooden surfaces, such as furniture, floors, kitchen tables etc. and can be used on untreated, oiled or lacquered surfaces. Intensive Wood Cleaner is a priming cleaner, that can be used on particularly stubborn stains or before a surface is treated with for example oil, lacquer or soap.

- Ready to us
- For untreated, lacquered, oiled or soaped indoor wooden surfaces
- Basic cleaning and grease removal

Intensive Wood Cleaner is a ready-to-use spray designed for deep cleaning all types of interior woodwork, including furniture, staircases, doors, panels, and worktops. It is effective on oiled, waxed, painted, or lacquered surfaces. Specifically formulated, WOCA Intensive Wood Cleaner is ideal for preparing wooden floors for subsequent treatments.





Whether you need a standard residential

for sports surfaces, we have the solution.

finishes for a beautiful and functional floor.

lacquer or a high-performance lacquer

Choose from matt, satin, or high-gloss

STEP 1

Lacquered Floor

① Prepare

Prepare for treatment with **Intensive Wood Cleaner**

The key to a good result is to prepare the surface for treatment with WOCA Intensive Wood Cleaner.

 \rightarrow Go to page 6-7

Wood Lye







Water-based

W White, Grey

- Minimizes the yellowing process of the wood
- For a lighter finish
- Combination with oil, lacquer or soap as finish
- Suitable for any type of wood

Wood Lye is used for priming of untreated or newly sanded interior woodwork like floors, stairs, furnitures and panels. The priming minimizes yellowing of the wood and highlights the wood structure creating a coloured wash effect, depending on the chosen colour. Wood Lye is suitable for all types of wood.



Master Colour Oil













- Ensures a hardwearing, dirt and fluid-resistant surface
- Available in many different colours
- Gives the wood a beautiful, breathable surface, suitable for all wood types

Master Colour Oil provides colour and protection in one product. The oil penetrates the wood and ensures a hardwearing surface with high resistance to water and dirt. It is perfect for indoor use on all unfinished, new or newly-sanded surfaces in all wood species.





*Also available in 0.75 L and 5 L.

Master Filler Aqua







Master Filler Classic







- Easy to sand once it has cured
- Water-based
- Elastic consistency
- Odour neutral

Master Filler Aqua is a water-based, thick and easy-to-sand gap filler for joins, holes and cracks in wooden parquet floors in e.g. brick or herringbone patterns. The filler produces a uniform finish, is extremely easy to work with and will not crack as it is elastic and allows the wood to work.

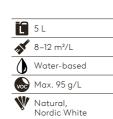
- Quick-drying
- Easy to sand
- Elastic consistency

Master Filler Classic is a fast-drying solvent-based gap filler for joins and gaps in wooden floors, such as brick or herringbone pattern parguet. Master Filler Classic is ideal for old and previously treated floors, as well as a primer for exotic, oily wood varieties.

Master Base Primer











- Reduces penetration of tannic acid

- Gives the wood a light colour

Master Base Primer is a water-based, quick-drying wood primer. The primer seals the wood and minimises tannic acid penetration and side-bonding. It is only suitable for untreated or sanded surfaces for all wood types before treatment with other water-based WOCA floor lacquers.

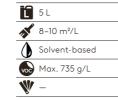
Basic RN 1K Lacquer is a water-based floor lacquer with low odour, that

leaves the wood with a resistant and durable surface ideal for normal wear. The lacquer has a good performance and is suitable for domestic projects

Master Multi Primer









Especially suited for exotic and old wooden floors

- Quick-drying
- Highlights the floor

Master Multi Primer is a solvent-based, fast-drying wood primer, which will seal the wood and improve the adhesion of a subsequent coat of lacquer. The primer is especially suitable as a problem-solving primer on old and previously treated floors, as well as a primer for exotic, oily wood varieties.

Basic RN 1K Lacquer



- Easy application

- Easy to sand

- Water-based

















- Indoor climate labelled
- Low odour
- Easy application, good flowability
- Durable, matte surface

wood with a durable and resistant surface, ideal for medium traffic. The lacquer combines excellent performance with suitability for residential use, thanks to its exceptional flow and quick drying time. It delivers a light, Nordic look and is particularly well-suited for oak surfaces.

Master Vista Lacquer

due to its remarkable flow and fast drying time.



Good resistance

- Low odour

- Easy to apply

Indoor climate labelled





















Master Vista Lacquer is a clear, water-based lacquer with low odour. It dries to a durable surface with good resistance. The lacquer adds only very little colouration to the wood. It is the perfect choice for family homes, as it combines easy application with tough protection for all rooms.

Master EP Lacquer

















Master EP Lacquer is a water-based, low-odor floor lacquer that provides

Master RD-2K Lacquer





















- Extreme strength and resistance

- Isocyanate-free hardener
- R9 slip resistance / **R10 slip resistance with Anti-slip Additive
- Fire classification according to DIN EN 13501: Bfl-s1

Master RD-2K Lacquer is a water-based, two-component lacquer with an isocyanate-free hardener, ideal for heavy-traffic areas like canteens and stairs. It provides strong protection, high slip resistance, and resists black heel marks, scratches, and stains. Clear and light-preserving, it is easy to apply and ensures a comfortable indoor environment

Master TS-2K Lacquer

Lacquered Floor















- FIBA Approved (Competition Level 1)
- Approved for sports areas, DIN V 18032-2 and DIN EN 14904-2006-6
- Anti-slip certified, DIN 16165:R9
- Fire classification according to DIN EN 13501: Bfl-s1

Master TS-2K Lacquer is a two-component, water-based floor lacquer that has been specially developed for corridors, sports areas and multi-purpose halls that are exposed to high wear. It excels by providing tough protection, excellent durability and a remarkably high resistance to scuff marks, wear and scratches. This indoor climate labelled lacquer is applied in a convenient and safe way, and ensures a comfortable indoor climate afterwards.

Master TS Line Marking







- Very strong and resistant
- For professional marking of sports floors
- Designed for use with Master TS-2K Lacquer

Master TS Line Marking is a lacquer-based paint developed for marking lines in sports and recreational facilities, such as sports halls and multi-purpose arenas. The line marking paint is water-based and specifically designed for lacquered wooden floors, complying with the European sports standard EN 14904. It is available in six standard RAL colours.





Master Invisible 2K Lacquer

- 2-component floor lacquer with a raw natural look

- Modern isocyanate-free hardener gives the product a 48 hours potlife

gives the product a potlife of 48 hours. The lacquer is indoor climate labeled.

Master Invisible 2K Lacquer is a high-quality water-based ultra-matt floor lacquer developed to give

resembling newly-sanded wood. The hardening agent is a modern isocyanate-free hardener which

the wood a natural raw look and feeling. The Invisible technology will leave the surface with a texture



— Ultra-Matt gloss level 5

- Easy application

- Anti-slip R10





W Ultra-Matt - gl. 5











Visit our

website:

Product specifications

— Technical Data Sheets

Brochures and more

Safety Data Sheets

Worksteps

 Video Guides - Product photos



Master ISO 2K Hardener











- Provides strength and resistance to WOCA lacquers
- Low odour
- Easy to mix

Master ISO 2K Hardener is a highly efficient hardener that activates and strengthens the lacquer and is very easy to work with.

Master Pure 2K Hardener











- Deutsches Institut Bautechnik

 DIBt
- No CLP classifications
- Isocyanate and aziridine free
- 48 hours potlife
- Easy to mix

Master Pure 2K Hardener is a highly efficient, isocyanate and aziridine free hardener that activates and strengthens the lacquer and is very easy to work with. The product has no CLP classifications.

Anti-slip Additive





- Improves slip resistance
- For areas with high anti-slip requirements

Anti-slip Additive is a specialized product developed for use with WOCA water-based lacquers. It increases slip resistance and creates a safer surface, especially in areas with heavy traffic or places where increased safety is required.

Master Invisible White Additive UV Shield





Retarder for Lacquer



- For all water-based WOCA lacquers
- Extends potlife
- Easy to mix

Prolongs the open time for water-based lacquers.







- Intencifies the white colour

of Master Invisible 2K lacquer

- Easy to mix

Master Invisible White Additive can be used in WOCA Master Invisible 2K Lacquer, where a lighter finish is wanted.







- Protects the wood against UV-light
- Reduces the yellowing of the wood
- Suitable for all WOCA water-based lacquers
- Easy to mix

UV Shield is an additive for all WOCA-based lacquers that protects against the natural colour changes and minimizes the yellowing of the wood from sun exposure. Wood is exposed to the sun every day and with an added mix of WOCA UV Shield the UV protection is improved.

Intensive Wood Cleaner

Lacquered Floor















- Can be used on all indoor wood surfaces
- Effectively prepares the surfaces for treatment
- Basic cleaning and grease removal
- High efficiency

Intensive Wood Cleaner is a product that has been specially developed for the cleaning of all indoor wooden surfaces, such as furniture, floors, kitchen tables etc. and can be used on untreated, oiled or lacquered surfaces. Intensive Wood Cleaner is a priming cleaner, that can be used on particularly stubborn stains or before a surface is treated with for example oil, lacquer or soap.

- Ready to use

- For untreated, lacquered, oiled or soaped indoor wooden surfaces

Intensive Wood Cleaner, Spray

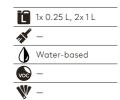
- Basic cleaning and grease removal

Intensive Wood Cleaner is a ready-to-use spray designed for deep cleaning all types of interior woodwork, including furniture, staircases, doors, panels, and worktops. It is effective on oiled, waxed, painted, or lacquered surfaces. Specifically formulated, WOCA Intensive Wood Cleaner is ideal for preparing wooden floors for subsequent treatments.

Clean and Care Kit for Lacquered Wood









Master Cleaner

Effective care and cleaning

- Fast and easy to use

- Produces a stronger, more resistant surface

- Extends the lifetime of the floor
- Fast and easy to use
- Produces a stronger, more resistant surface
- Protects against wear and scratches

WOCA Clean and Care Kit for Lacquered Wood contains all you need in a box for cleaning and caring of your lacquered floors so that they stay beautifull and strong longer.

The Kit contains: 250 ml Intensive Wood Cleaner, 1 L Master Cleaner, 1 L Master Care, cloth and work instructions.

Master Care





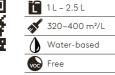
Master Cleaner is the go-to choice for those seeking a quick and effortless way to clean lacquered wood, vinyl, and laminate floors. This soap effectively

removes dirt and grime while strengthening the surface and enhancing its

resistance to spills. Leaving no residue, it's particularly suited for areas requiring

frequent cleaning, like kitchen floors. Additionally, Master Cleaner is versatile

and can be used on painted floors, tiles, and other non-absorbent surfaces.









- Easy to use

Care treatment to refresh floors

- Extends the lifetime of the floor

- Protects against wear and scratches







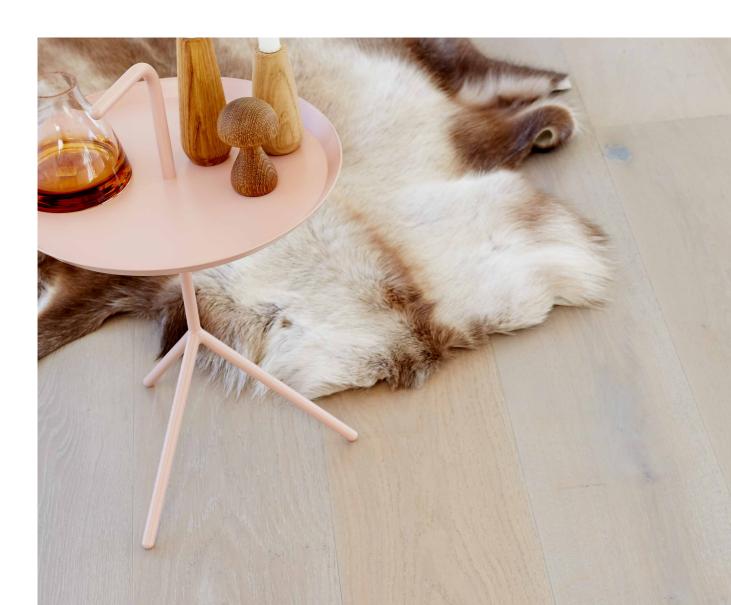








Care for your vinyl floor, laminate floor or lacquered wood floor using Master Care. This care product smoothens small scratches, increases the resistance of the surface and provides effective protection against wear. This extends the $\,$ lifetime of the surface or floor. Because Master Care does not build up a thick layer, you can use the product whenever it is required.



Floor and furniture oil effectively penetrates the wood's pores, providing deep protection against wear, dirt, and liquids. This process ensures a long-lasting surface that is also easy to maintain and refresh.

The oil enhances the wood's natural structure and glow while creating a silky matt finish that preserves an authentic and natural appearance.

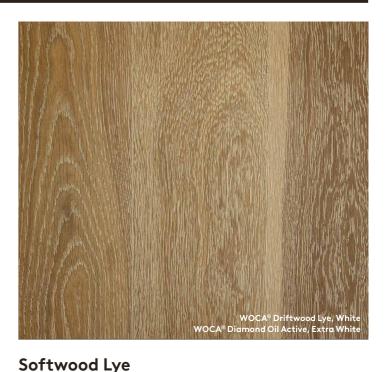
STEP 1

① Prepare

Prepare for treatment with **Intensive Wood Cleaner**

The key to a good result is to prepare the surface for treatment with WOCA Intensive Wood Cleaner.

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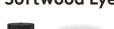


Antique Oak Lye



















- Provides a beautiful smoked oak look
- Creates unique colour solutions
- Reacts with tannin in wood suitable for oak wood
- Design you own colour with subsequent oil or soap treatment

Antique Oak Lye produces an ammonia-smoked appearance to oak wood. The product reacts with the tannic acid in the oak making the wood darker. The look depends on the amount of tannic acid in the oak. The lye is often used to create a unique colour and vintage patina appearance that is achieved after

- Preserves the light colours of the wood
- Requires after-treatment with oil or soap
- Only for softwood
- Contains white pigments

Softwood Lye is used for priming of unfinished or newly sanded interior woodwork such as floors, stairs, furniture, and panels. The priming prevents the wood from yellowing and enhances the natural grain of the wood, producing a white wash finish. Softwood Lye may be used for all types of softwood such as pine, spruce, and pitch-pine. Used on larch wood, an antique grey/brownish finish is created. Softwood Lye may not be used on hardwood. The final colour is achieved after 1-2 months.

Wood Lye















White, Grey

- Minimizes the yellowing process of the wood
- For a lighter finish
- Combination with oil, lacquer or soap as finish
- Suitable for any type of wood

Wood Lye is used for priming of untreated or newly sanded interior woodwork like floors, stairs, furnitures and panels. The priming minimizes yellowing of the wood and highlights the wood structure creating a coloured wash effect, depending on the chosen colour. Wood Lye is suitable for all types of wood.



Gives oak a weather-beaten patina

- Creates unique colour solutions
- Water-based
- Reacts with tannin in the wood suitable for oak wood

Driftwood Lye is a unique, water-based product, which gives the wood a weather-beaten patina. The product is primarily for oak wood. By using this product, the wood will get a very nice two-dimensional design. Finally, the surface must be treated with one of the WOCA oils.



① Prepare **Oiled Floor**



WOCA® Pre-Colour, Black

Pre-Colour













- Emphasizes the natural grain for a more attractive look
- Gives the wood a beautiful, coloured surface
- Can be used with all WOCA oils

Pre-Colour is a water-based stain for unfinished and sanded interior wood surfaces, such as floors, stairs, furniture and panels. The stain colours the wood and enhances the natural wood grain.



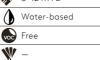
Oiled Floor

Invisible Oil Primer (step 1)











- Gives the floor an untreated appearance
- Resistant to liquids such as water, coffee, tea and red wine
- Gives the wood a beautiful, breathable surface
- Indoor climate certified

Invisible Oil Primer is a water-based wood primer with excellent adhesion that provides wood with a matte, untreated look when used in combination with $\stackrel{\cdot}{\mathsf{WOCA}}$ Invisible Oil. The first step in WOCA's water-based oil system, ideal for light wood types. The system creates a comfortable, soft surface with a water-repellent finish that is easy to maintain.

Invisible Oil (step 2)









② Treat

- Gives the floor an untreated appearance
- Resistant to liquids such as water, coffee, tea and red wine
- Gives the wood a beautiful, breathable 'soft feel' surface
- Indoor climate certified

Invisible Oil is a water-based, low-odor, single-component oil of the highest quality. Combined with WOCA Invisible Oil Primer, it provides wood with a matte, natural appearance and strong, water-repellent protection that is easy to maintain. Ideal for machine oiling of light wood types and as the second phase of WOCA's premium water-based oil system.

Diamond Oil Active



- 1-component oil with the performance of a 2-component oil
- VOC-Free
- Extreme durability and resistance to scratches and marks
- High resistance to liquids such as water, coffee, tea, and red wine

Probably our best indoor oil.



*0.75 L - 2.5 L **№** 20-25 m²/L Water-based











Diamond Oil Active is a sustainable, VOC-free oil for wooden floors, tabletops, and furniture. This premium, single-component, low-odor oil is durable, easy to apply, and minimizes waste. Its hyper cross-linking technology creates a water-repellent, non-slip surface that's easy to clean and maintain. With a dry matter content of approx. 99%, it's ideal for machine application on untreated or sanded wood of any type.















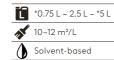




Master Colour Oil















- Available in many different colours
- Gives the wood a beautiful, breathable surface, suitable for all wood types

Master Colour Oil provides colour and protection in one product. The oil penetrates the wood and ensures a hardwearing surface with high resistance to water and dirt. It is perfect for indoor use on all unfinished, new or newly-sanded surfaces in all wood species.





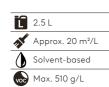
*Also available in 0.75 L and 5 L.



Hardwax Oil Swift







W Matt Natural

Hardwax Oil Extreme















- Good protection against liquids such as water, coffee, tea, and red wine Durable and resistant to scratches and marks
- Does not need to be polished in

Hardwax Oil Swift is a fast-drying roll-on product for wooden floors, easy to apply without the need for polishing. It combines natural oils and waxes to create a durable surface with high resistance to liquids and stains. The floor acquires a neutral appearance and a non-slip, maintenance-friendly finish, making it ideal for the initial treatment of untreated, new, or newly sanded wooden surfaces.

- Extreme durability and protection to the surface
- Good resistance to water, coffee, tea and red wine
- Easy to maintain using associated care products

Hardwax Oil Extreme is a low-odor quality product for oil treatment of wooden floors. It combines oil and wax to create an extremely durable and stain-resistant surface that protects against liquids and stains. The oil enhances the natural $% \left(1\right) =\left(1\right) \left(1\right) \left($ glow of the wood and provides a non-slip, easy-to-maintain surface. Ideal for priming untreated, new, or freshly sanded wooden surfaces.

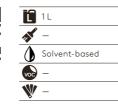
Hardwax Oils are top coating that combines natural oil and wax in a single product, ensuring an extremely robust surface with high resistance.



Solvent



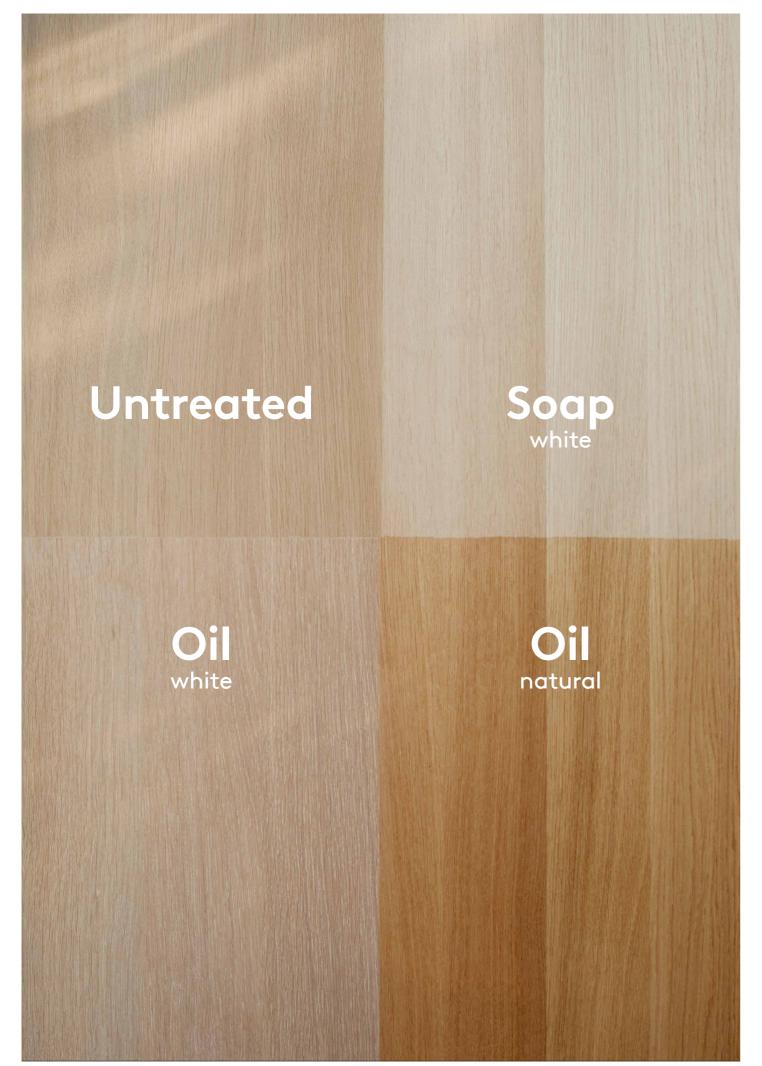




- Mild thinner for oil dilution
- Ideal for cleaning tools

Solvent is a mild thinner ideal for cleaning of tools and thinning down of oil. Solvent may be used as thinner into oils to reduce viscosity. When added, stir well. Solvent may also be used for cleaning of tools such as brushes, pads and paint roller.





Oiled Floor

3 Maintain

Hardwax Care











Hardwax Care Professional





- Protects and nourishes the wood
- Ready to use
- Water-based
- Leaves a protecting hardwax film on the wood surface

Hardwax Care is for regular cleaning and maintenance of hardwax oiled wood floors. Hardwax Care combines efficient cleaning, as the oil and wax will penetrate into the wood, forming a matt protective layer on the surface.

- For use on all WOCA hard wax oils
- Good resistance to stains and waste
- Saturates the wood with wax and makes it more resistant
- For machine application
- Ready to use

Hardwax Care Professional is ideal for maintaining hardwax-treated wooden surfaces, especially wooden floors. The product is easy to apply, refreshes the wood's natural shine, and increases resistance to stains and wear. It is designed for machine application and ensures minimal product waste.



Invisible Oil Care











- Cares for and maintains floors that have been treated with Invisible Oil Primer and Invisible Oil
- Resistant to liquids such as water, coffee, tea and red wine
- Gives the wood a beautiful, breathable soft feel surface

Invisible Oil Care is a water-based care product designed for maintaining surfaces treated with WOCA Invisible Oil. It refreshes the oiled surface and enhances resistance to stains and wear. As part of WOCA's premium waterbased oil system, it should be used in conjunction with Invisible Oil Primer and Invisible Oil.

Maintenance Oil













- Makes oiled floors even more durable - Highlights the glow and the grain structure of the wood
- Gives the wood a beautiful, breathable surface
- Easy to apply

Maintenance Oil may be used for the maintenance of all oxidative oiled wood surfaces and is especially suitable for the regular maintenance of oiled wood floors. In addition to being very easy to use and assuring minimal product waste, the maintenance oil refreshes the natural, warm glow of the wood and increases resistance to stains and waste. Maintenance $\mathop{\hbox{Oil}}\nolimits$ is suitable for both manual and machine application to oiled floors.





Worktop Oil

















- Food Contactable
- Contains natural oils
- Provides a dirt and water-resistant surface
- Long lasting natural appearance
- Highlights the glow and grain structure of the wood

Worktop Oil is an air-hardening oil that penetrates deep into the wood, leaving a tough water- and stain-resistant surface. The oil highlights the wood's natural glow and gives the surface a natural, fresh appearance. Worktop Oil is safe for food contact and can be used on surfaces that are untreated or that have previously been oil-treated and sanded.

Bees' Wax Balm









- Creates a smooth finish on interior woodwork
- Water and dirt-resistant
- Enhances the natural structure of the wood
- Natural wax treatment of smaller wood surfaces

Bees' Wax Balm is for the basic treatment and maintenance of untreated, stained or lye treated wood surfaces indoors (especially for furniture and toys). Bees' Wax Balm is suitable for all wood species. The wax treatment gives the wood a dirt resistant and cleaning friendly surface.

Worktop Kit









W Natural

- All you need in one box
- Provides a dirt and water-resistant surface
- Long lasting natural appearance
- Can be used on all wood varieties

WOCA Worktop Kit is used for oil treatment and maintenance of worktops and other indoor wood surfaces. The oil is easy to work with and creates a durable surface with high resistance.

The Kit contains: 250 ml. Intensive Wood Cleaner, 0.75 L Worktop Oil, sanding pad, white polishing pad, lint-free cloth, a pair of gloves and work instructions.





Natural Soap









- Nourishing effect on oiled and soaped surfaces
- For regularly cleaning
- Ideal for floors, furniture, table tops and panels
- Indoor climate labelled
- For the basic treatment of softwood

Oil Refreshing Soap

Clean and maintain oiled, waxed and soaped wood surfaces with Natural Soap. This mild, penetrating soap removes dirt and helps prevent the wood from drying out and cracking. It leaves behind a microscopic, breathable soap layer on the surface that maximizes resistance and makes the surface easier to keep clean. Natural Soap is indoor climate labelled and free of perfume and additives.

Natural Soap, Spray



Ready to use

- For regularly cleaning

Indoor climate labelled



Natural Soap is ideal for cleaning and maintenance of oiled, waxed and natural

soaped surfaces. Natural Soap is a ready-mixed quality soap, which due to its

nourishing properties guickly closes the pores of the wood and protects against

dirt and penetration of liquids. The ready-mixed Spray makes the maintaining









Oil Refreshing Soap, Spray

- Nourishing effect on oiled and soaped surfaces

- Ideal for floors, furniture, table tops and panels









of oiled furniture, doors, table tops, panels, stairs, floors... easier.







- Protects and nourishes the wood
- Easy to use
- Cleans and maintains the floor gently
- Leaves a protecting oil film on the wood surface
- Periodic maintenance for oiled surfaces
- Enhances the natural colour of the wood

Oil and soap solution. Oil Refreshing Soap is for regular cleaning and maintenance of oiled and hardwax oiled wood floors. Oil Refreshing Soap combines efficient cleaning with re-oiling as additional oil penetrates into the wood, forming a matt protective layer on the surface.

- Ready to use

- Protects and nourishes the wood
- Leaves a protecting oil film on the wood surface
- Periodic maintenance for oiled surfaces
- Enhances the natural colour of the wood

Oil Refreshing Soap Spray is a ready mixed oil and soap solution. Easy to use in a convenient spray bottle for the regular cleaning and maintenance of oiled or waxed wood surfaces. It combines optimum cleaning with a simultaneous re-application of oil.

Commercial Soap









- Effective care and cleaning of all floors
- Particularly suitable for large flooring areas exposed to high frequent cleaning
- May be used both manually and with machine

Commercial Soap may be used for the cleaning of wood, regardless of wood species and surface treatment, as well as for tiles, vinyl and stone surfaces etc. The soap is especially suitable for high frequently cleaning of wood floors

Oil Care









- Simple application both manually and by machine
- Fast-drying
- Water-based maintenance product
- Indoor climate certified

Oil Care is a waterbased and indoor climate friendly maintenance oil that can be used on all oiled wood surfaces, oxidating as well as UV-/factory-oiled, and is especially suitable for the regular maintenance of oiled wood floors.

Tannin Spot Remover

Oiled Surfaces













DIN EN 71-3

- Removes black watermarks from wood
- Ready to use
- Neutralises tannin
- Water-Based
- For indoor and outdoor use

Tannin Spot Remover effectively removes black spots caused by tannin/water reaction on interior wood surfaces without any harsh or bleaching chemicals.

- Removes stains from wood surfaces, e.g. coffee and red wine
- Ready to use

Wood Stain Remover

- Sprayable
- Water-Based

Wood Stain Remover effectively dissolves grease, red wine, coffee, tea etc. on unfinished, soaped, oiled or waxed interior surfaces. Wood Stain Remover is especially developed for indoor use to remove spots from wood surfaces by

Maintenance Gel











- Suitable for all types of oiled surfaces
- Food Contactable
- Makes surfaces even more durable
- Simple application both manually and by machine
- Excellent results on factory-oiled/hardwax oil surfaces

Maintenance Gel is for the care and maintenance of oiled indoor wooden surfaces and floors. The oil is quick-drying and leaves an attractive, water and dirt-repellent surface. Maintenance Gel is suitable for furniture, kitchen work surfaces, floors and other indoor wooden surfaces. It can also be used for improved results on factory-oiled/UV-oiled surfaces.



Clean and Care Kit for Oiled Wood

All you need in one box.







- All you need in one box
- Makes oiled floors even more durable
- Highlights the glow and the grain structure of the wood
- Indoor climate certified
- Easy to apply

All you need for maintenance and cleaning of oiled floors in one box. The box contains Maintenance Oil and Natural Soap for cleaning and maintenance of all oxidative oiled wood surfaces.

The Kit contains: 250 ml Intensive Wood Cleaner, 0.75 L Maintenance Oil, 1 L Natural Soap, Spray Head, Handscrubber Flex, cloth and work instructions.



Exterior Wood Cleaner Biocide-Free











Exterior Wood Cleaner





- Biocide-Free
- Effective removal of dirt, stain and grease
- Prepares the surface for subsequent treatment
- For all species of wood

Exterior Wood Cleaner Biocide-Free is developed for the thorough cleaning of all types of wood surfaces, such as terraces, garden furniture, fences, canopies, doors and windows. The product quickly and efficiently dissolves dirt, thereby assuring an optimal surface for subsequent treatment.

- Effective removal of dirt, stain and grease
- Prepares the surface for subsequent treatment
- $-\,$ Economical and easy to use
- Ideal for all species of wood

Exterior Wood Cleaner is for cleaning of wood decking, garden furniture, cladding/sidings, fences, doors, carports etc. The product removes green growth and dirt.

Exterior Deep Cleaner







- $-\,$ Rejuvinates old weathered and grey wood $\,$ removes patina
- Ready to use
- Deep cleaning
- Thick viscosity, non dripping
- $-\,\,$ Removal of dirt and restores the natural colour of the wood

Exterior Deep Cleaner is an intensive cleaning product, which rejuvenates patinated outdoor wood. It is a ready-mixed, thick-flowing product, which is easy to apply, even to vertical surfaces. Exterior Deep Cleaner penetrates deep into the wood and removes dirt, coatings and grey patina. For optimum protection, the wood should be treated with WOCA Exterior Wood Oil after cleaning.

Exterior Wood Primer









- Reduces cracking and deterioration of wood
- Ready to use
- Extends the lifetime of wood
- Protects the wood against moisture
- $-\,$ Ideal for all softwood and vulnerable wood

Exterior Wood Primer is a water-based primer for priming surfaces such as facades, windows, fences and carports. The product protects the wood, as well as enhancing adhesion and durability of a subsequent surface treatment. Exterior Wood Primer is very well suited for fir, accoya, larch, pine, oak and non-impregnated wood.





Outdoor Surfaces

② Treat

Outdoor Surfaces

② Treat

Exterior Wood Oil





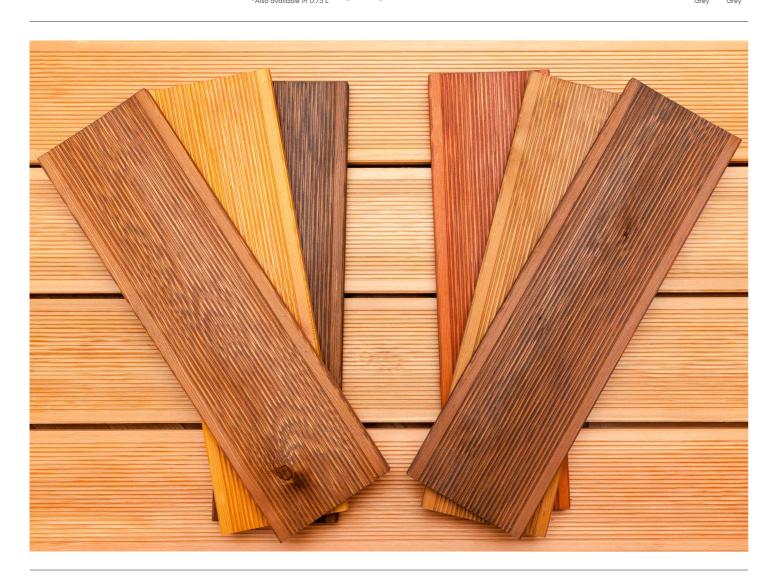


Long-lasting protection for wood, preserving its beauty and durability.

- Provides a strong water and dirt-repellent surface
- Enhances the natural colour and grain of the wood
- Contains UV filter and protects the wood from deterioration
- Thick viscosity, no dripping easy to use
- Provides an open-pored, breathable surface
- Fast-drying

Exterior Wood Oil is to be used outdoors for basic treatment and maintenance of new and previously oiled wood surfaces such as decks, garden furniture, cladding etc. The special water-based composition of oil components ensures that the product is water-dilutable and friendly to the environment. Exterior Wood Oil Natural is recommended to enhance the natural colour structure of the wood. For rejuvenating of old wood surfaces, the pigmented oils are ideal as they recreate the original colour of the wood. A change of colour of the deck is also possible by applying e.g. the grey, anthracite or black oil.





Exterior Wood Shield







W Transparent

- Protects the beautiful grey patina of the wood
- Ready to use
- Gives the wood a water and dirt-resistant surface
- Extends the lifetime of the wood
- Increases the resistance of wood to wind and weather
- Also suitable for absorbent outdoor surfaces such as tiles, concrete and stone

If left untreated, outdoor wood takes on a beautiful grey patina. You can now maintain this look, while at the same time giving the wood long-lasting protection and extend its lifetime. The solution is WOCA Exterior Wood Shield, which is ideal for the treatment of untreated outdoor wooden surfaces, such as wooden garden furniture and patios. Exterior Wood Shield produces a waterand grime-resistant surface, while retaining the patina of the wood, as it does not add colour to it.

Accessories

Outdoor Tools

Applicator incl. Pad 9"

Unit: 1 pcs

No: 8801

The applicator features a wide sponge pad and a comfortable, easy-to-use handle. It is compatible with the Telescope Stick 599651.



Replacement Pad 9"

Unit: 10 pcs.

No: 880153

Replacement Pad for Applicator 880151. Applies a thin, even layer. Reusable refill sponge, easy to attach.



Telescope Stick

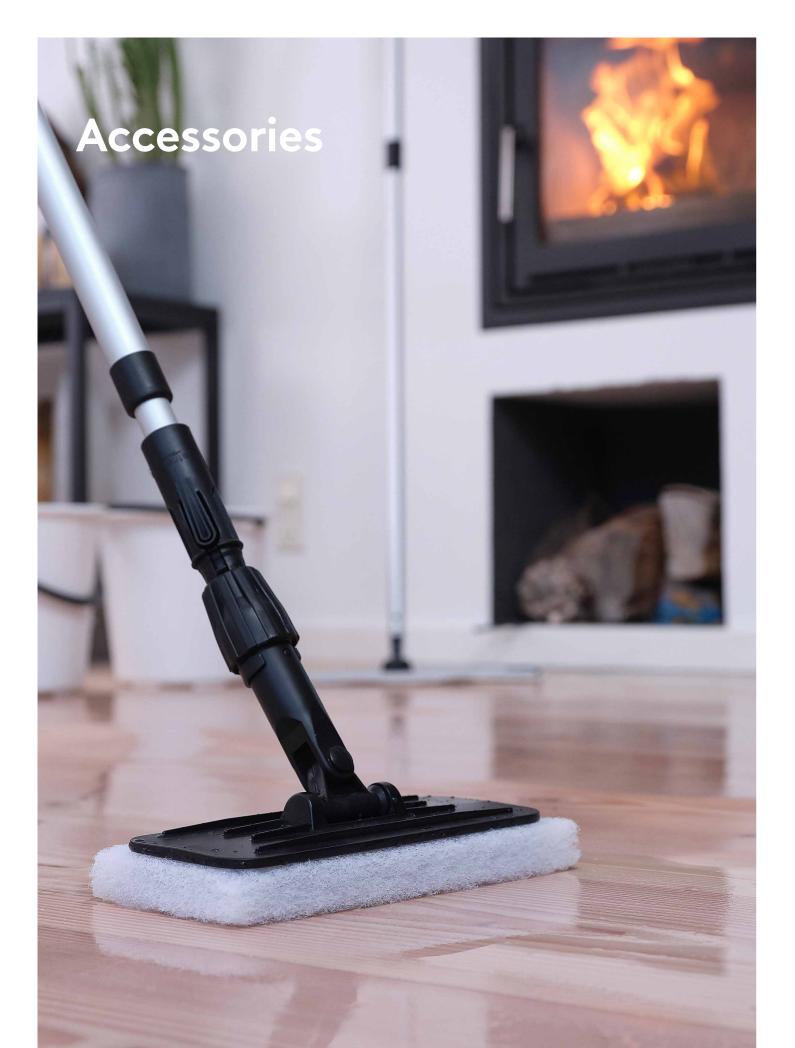
Unit: 1 pc.

No: 599651 - Alu

The telescopic stick offers a rubber handle, secure locking, and lightweight aluminum design for extended reach. Compatible with all WOCA accessories.







Spray Mop

Unit: 12 pcs. 599800 - Black/alu



- Universal floor cleaner, for dry dusting or wet cleaning
- Reusable, washable pad
- Padded grip for comfortable use - Includes 2 x 2 samples of soap
- The Spray Mop is the perfect

solution for cleaning your floors. Its 360° swiveling head ensures easy maneuverability. The soft, absorbent pad, made from a unique cotton/ microfiber blend, effectively removes dirt and grime.

It comes complete with a 0.75L refillable bottle and samples of Natural Soap and Master Care.



Twist Mop

Unit: 12 pcs.

No: 599805 - Red/alu

- Professional quality
- Built-in wringing
- For all types of hard-surface floors
- Gently removes dirt without scratching

Efficient cotton mop with hands-free wringing, ideal for cleaning all types of hard-surface flooring.

Comes complete with a reusable, washable cotton mop head.



Replacement Pad Spray Mop

Unit: 50 pcs. No: 599801

Replacement pad for Spray Mop. Washable and easy to attach.



Replacement Twist Mop

Unit: 12 pcs.

No: 599815

Replacement cotton head for Twist Mop. 100% cotton. For cleaning of all types of hard-surface floors.

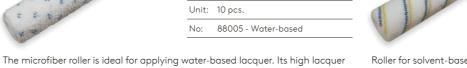


Lacquer Roller

Size: 250 mm - 9 mm Cover Nap

Unit: 10 pcs.

88005 - Water-based



Lacquer Roller

Size: 250 mm - 6 mm Cover Nap

Unit: 10 pcs.

88007 - Solvent-based

Roller for solvent-based lacquer is made of nylon and the strong fibers are perfect for solvent-based paints, enamels and lacquer. Provides a smooth and even finish. Washable and for repeated use.



Oil Roller

Size: 250 mm - 4 mm Cover Nap

Unit: 10 pcs.

No: 88004

Premium, lint-free velour roller designed for applying water- and solvent-based oils in a thin, even layer. Delivers a smooth, refined surface finish. Washable and reusable.

absorption minimizes the need for frequent refilling, ensuring efficient and

seamless application. Durable and washable for multiple uses.



Roller Holder

Size: 250 mm

Unit: 10 pcs.

599650

High-quality, lightweight roller frame with a nonslip plastic handle, compatible with Rollers 88004, 88005, 88007, and Telescopic Stick 599651.



Lye Wiper Fur

Size: 400 mm

Unit: 1 pcs.

No: 88002

Lye Wiper Fur is ideal for evenly applying lye and stains to wooden floors. Made from washable, reusable microfiber, it fits with the Lye Wiper Handle 88001. The wiper can be machine washed at 40° C.



Lye Wiper Handle

Size: 400 mm

Unit: 1 pcs.

No: 88001

Lye Wiper Handle for Lye Wiper Fur 88002. The handle fits Telescopic Stick 599651.



Hand Scrubber Flex Kit incl. 5 Pads

Size:	150 x 90 mm (handle) - small
Unit	8 ncs

599752A - White

The Hand Scrubber Flex enables quick and efficient polishing, making it ideal for all types of wood surfaces, both indoors and outdoors, such as floors, kitchen countertops, and furniture. It is also suitable for cleaning other surfaces during routine maintenance.

The handle features barbs, allowing for easy attachment and replacement of the extra pads.



Telescope Stick

Size:	250 x 115 mm - 5 mm thick	
Unit:	1 pc.	

The high-quality telescopic stick features a comfortable rubber handle and a secure locking mechanism for a firm attachment. Made of lightweight aluminum, it provides extended reach

Compatible with all WOCA accessories.



Grab Handle for Pad

		-
70.	235 v 100 mm	

Unit: 10 pcs.

88041 - Black

Professional heavy-duty handle with barbs for effortless attachment of polishing pads. The large handle design ensures easy polishing and sanding, especially along walls and in corners.



Standard Pad

Sizo.	250 v 115 mm 8 mm thick

Unit:	10 pcs.

88034 - Green (Coating) 88036 - White (Buffing)

The non-woven polishing pads effectively clean, remove oils and polish surface treatments, without the need for chemicals. Fits handles 88041 and 399710.



Oil Sponge

Size:	227 x 95 mm - 25 mm thick

Unit: 6 pcs.

599622

The Oil Sponge is ideal for applying oil products to wood surfaces. It is compatible with the Grab Handle 88041 and the Flexible Pad Holder 399710.



Spray Head

Unit: 10 pcs.

No: 399730

Spray Head for applying maintenance products. Compatible with WOCA plastic cans in sizes 1L, 2.5L, and 5L.



599651 - Alu

and improved working comfort.



Flexible Pad Holder

C:	275	. 100	~~~

Unit: 10 pcs.

Professional heavy-duty handle with barbs for easy attachment of pads. The large handle design allows for effortless polishing and sanding along walls and

399710 - Black



Super Pad

Size: 250 x 115 mm - 20 mm thick

Unit: 10 pcs.

No: 88039 - Beige (Coating) 88040 - White (Buffing)

 $The \, non-woven, \, extra \, thick \, polishing \, pads \, effectively \, clean, \, remove \, oils \, and \, polish$ surface treatments, without the need for chemicals. Fits handles 88041 and $\overline{399710}$.

in corners. The handle rotates 360° for flexible use. Fits Telescope Stick 599651.



Wool Pad

Size: 250 x 115 mm - 5 mm thick

Unit: 10 pcs.

No: 596061 - White

The wool pad is perfect for applying and polishing care products onto wood. It can also be used for dry buffing. Made from 100% natural wool, it offers high absorbency. Reusable and washable at a low temperature/wool program.



Polishing cloth

Size: 50×55 cm

Unit: 25 pcs.

No: 596055

Lint-free polishing cloth, specially designed for the final polishing of oil-treated wooden floors. It effortlessly removes excess oil during polishing, whether done manually or mechanically. The cloth is double-sided and highly absorbent.

Accessories



Finish Sanding 16"

Size: 8 mm thick

Unit: 10 pcs. No: 595058 - Bordeaux

Premium quality, long-lasting non-woven pad for medium surface preparation, ensuring a perfect lacquer finish.



Wool Polish Pad 16"

Size: Ø 403 mm

Unit: 10 pcs.

No: 88047

Wool pad for dry buffing oiled floors, providing a smooth, soft surface and $\,$ accelerating oil hardening. Made from 100% natural wool, reusable, and washable at low temperature/wool program.



Super Pad 16"

Size: 20 mm thick

86158 - Green (medium/coating)

86157 - Beige (medium/mair 86156 - White (soft/buffing)

Extra thick, durable non-woven pads for fine surface polishing. Cleans and polishes oils and surface treatments quickly and easily, without chemicals.



Wet buffing to deeply penetrate the

oil, enhancing surface resistance.

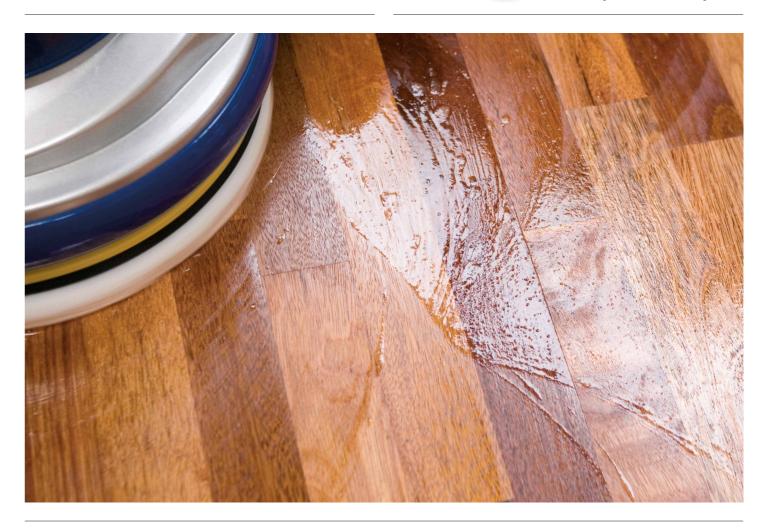


Sanding Grit 16"

Unit: 10 pcs.

86160 - Grit 60 86161 - Grit 80 86162 - Grit 100 86163 - Grit 120

For surface preparation and cutting back grain raise after coating.



Certifications

Quality products for woodcare since 1969



Emicode EC1 Plus

A voluntary international environmental label, the quality seal represents very low VOC emissions, therefore granting the greatest possible protection for the indoor air climate.



FIBA

The FIBA Equipment & Venue Centre is entrusted by FIBA to run a strict high-quality and comprehensive Approval Programme for basketball related products and equipment. Only established companies may submit their products for approval.



The Indoor Climate Label

Danish Interior Climate Labelling is a voluntary labelling system for products and materials which can document the effect of degassing. Indoor climate labelled materials are a natural component in sustainable construction, where a good indoor air quality contributes to social sustainability.



DIN EN 14904

This European standard specifies requirements for surfaces for indoor sports facilities.



A٠

All floor coating (care/treatment) products marketed in France are obliged to certify their products with an A+. The aim is to improve indoor air quality and, at the same time, enable consumers to choose environmentaly friendly products.



DIBt regulation

DIBt is a German institute that tests and issues technical approvals for building materials. The aim is to improve the working climate for floor installers whilst ensuring a safe indoor air quality for the final consumer.



Biobased Carbon Content

Biobased Carbon Content ASTM D6866-22 is an international standard method utilized for product testing. The result is reported as % *Biobased Carbon*. This indicates the percentage carbon from 'natural' (plant or animal by-product) sources.



Anti Slip Test

DIN EN 16165 is a standardised anti-slip test for flooring. It is typically used for work places and official buildings where there is a requirement that products have the anti-slip test DIN EN 16165 with a classification from R9 to R13.



FSC Standards

The Forest Stewardship Council (FSC) is an international organization that promotes responsible forest management. It sets standards for ensuring forests are sustainably managed, protecting ecosystems, supporting local communities, and promoting economic viability. FSC certification helps consumers identify products sourced from responsibly managed forests.



Fire Test

The European Standard EN 13501-1, which measures the reactions of building materials to fire. The reaction is determined by how much a product contributes to a fire and is classified from A to F.



Food Contactable

If you wish to avoid a spillover of harmful substances from worksurfaces to food then look for the Glass and fork symbol. The manufacturer has to document that the surface treatment of the product does not release release harmful substances into food products. This is tested by an independent third party who assesses the composition of the product.



EN 71-3

A European standard test for contamination of harmful substances. This test is especially relevant for worktops, toys and kitchen utensils.



Distributor:

It is in our nature
to protect and nourish wood,
so it maintains its natural
beauty, luster, and warmth
– for as long as possible.

