

SAFETY DATA SHEET

Industrial Lye

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Trade name: Industrial Lye
Product no.: 744***SDS-NATUR

1.2. Relevant identified uses of the substance or mixture and uses advised against

▼ *Relevant identified uses of the substance or mixture:* None known.
Restricted to professional and industrial use.
Uses advised against : None known.

1.3. Details of the supplier of the safety data sheet

Company and address: **WOCA Denmark A/S**
Tværvej 6
6640 Lunderskov
Denmark
+45 9958 5600
Contact person: WOCA Denmark
E-mail: info@wocadenmark.com
Revision: 10/03/2026
SDS Version: 2.0
Date of previous version: 29/10/2025 (1.0)

1.4. Emergency telephone number

Healthcare professionals: Dial 0344 892 0111 to reach The National Poisons Information Service (NPIS) (24 hour service)
General public:
England - Dial 111 to reach NHS 111 (24 hour service)
Scotland - Dial 111 to reach NHS 24 (24 hour service)
Wales - Dial 111 or 0845 4647 to reach NHS Direct (24 hour service)
See section 4 "First aid measures".

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Not classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

2.2. Label elements

Hazard pictogram(s): Not applicable.

<i>Signal word:</i>	Not applicable.
<i>Hazard statement(s):</i>	Not applicable.
<i>Precautionary statement(s):</i>	
<i>General:</i>	Not applicable.
<i>Prevention:</i>	Not applicable.
<i>Response:</i>	Not applicable.
<i>Storage:</i>	Not applicable.
<i>Disposal:</i>	Not applicable.
<i>Hazardous substances:</i>	Does not contain any substances required to report
▼ <i>Additional labelling:</i>	EUH208, Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction. EUH210, Safety data sheet available on request.
▼ <i>Labelling of contents according to Detergents Regulation (EC) No 648/2004 as retained and amended in UK law:</i>	< 5% · Preservation agent (BENZISOTHIAZOLINONE)

2.3. Other hazards

<i>Additional warnings:</i>	This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.
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SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Not applicable. This product is a mixture.

3.2. ▼ Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
citric acid monohydrate	CAS No.: 5949-29-1 EC No.: 611-842-9 UK-REACH: Index No.:	1-3%	Eye Irrit. 2, H319 STOT SE 3, H335	
Pyridine-2-thiol 1-oxide, sodium salt; pyrithione sodium; sodium pyrithione	CAS No.: 3811-73-2 EC No.: 223-296-5 UK-REACH: Index No.: 613-344-00-7	<0.05%	EUH070 Acute Tox. 4, H302 (500.0 mg/kg bw) Acute Tox. 3, H311 (790.0 mg/kg bw) Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Acute Tox. 3, H331 STOT RE 1, H372	

			Aquatic Acute 1, H400 (M=100) Aquatic Chronic 2, H411
1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one	CAS No.: 2634-33-5 EC No.: 220-120-9 UK-REACH: Index No.: 613-088-00-6	<0.01%	Acute Tox. 4, H302 (450.0 mg/kg bw) Skin Irrit. 2, H315 Skin Sens. 1A, H317 (SCL: 0,036 %) Eye Dam. 1, H318 Acute Tox. 2, H330 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

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SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General information:

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

▼ *Inhalation:*

In case of discomfort: bring the person into fresh air.

▼ *Skin contact:*

IF ON SKIN: Wash with plenty of water/water and soap. Remove contaminated clothing and shoes. Ensure to wash exposed skin thoroughly with water and soap. DO NOT use solvents or thinners.

If skin irritation occurs: Get medical advice/attention.

▼ *Eye contact:*

Rinse gently with lukewarm water. Remove any contact lenses if this is easy to do. Continue rinsing. In case of persistent eye irritation or discomfort: Seek medical help.

▼ *Ingestion:*

Rinse and flush mouth thoroughly and consume large quantities of water. In case of continued discomfort: seek medical assistance and bring this safety data sheet.

Burns:

Not applicable.

4.2. ▼ Most important symptoms and effects, both acute and delayed

Sensitisation: This product contains substances, which may trigger allergic reaction upon dermal contact. Manifestation of allergic reactions typically takes place within 12-72 hours after exposure.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.
Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

5.3. Advice for firefighters

No specific requirements.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation, especially in confined areas.
Contaminated areas may be slippery.

6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc.
Keep unauthorized persons away from the spill

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.
See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Smoking, drinking and consumption of food is not allowed in the work area.
See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. ▼ Conditions for safe storage, including any incompatibilities

No special conditions required.

Recommended storage material: Always store in containers of the same material as the original container.

Storage conditions: No specific requirements.

Incompatible materials: Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Titanium dioxide

Long term exposure limit (8 hours) (mg/m³): 10(inhalable)/4(respirable)

sodium hydroxide;caustic soda

Short term exposure limit (15 minutes) (mg/m³): 2

Aluminium oxide

Long term exposure limit (8 hours) (mg/m³): 10(inhalable)/4(respirable)

Zirconium dioxide

Long term exposure limit (8 hours) (mg/m³): 5 (As Zr)

Short term exposure limit (15 minutes) (mg/m³): 10 (As Zr)

The Control of Substances Hazardous to Health Regulations 2002. SI 2002/2677 The Stationery Office 2002.

EH40/2005 Workplace exposure limits (Fourth Edition 2020).

▼ DNEL

1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one

Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Dermal	345 µg/kg bw/day
Long term – Systemic effects - Workers	Dermal	966 µg/kg bw/day
Long term – Systemic effects - General population	Inhalation	1.2 mg/m ³
Long term – Systemic effects - Workers	Inhalation	6.81 mg/m ³

Aluminium oxide

Duration:	Route of exposure:	DNEL:
Long term – Local effects - General population	Inhalation	750 µg/m ³
Long term – Local effects - Workers	Inhalation	3 mg/m ³
Long term – Systemic effects - General population	Inhalation	750 µg/m ³
Long term – Systemic effects - Workers	Inhalation	3 mg/m ³
Long term – Systemic effects - General population	Oral	1.32 mg/kg bw/day

sodium hydroxide;caustic soda

Duration:	Route of exposure:	DNEL:
Long term – Local effects - General population	Inhalation	1 mg/m ³
Long term – Local effects - Workers	Inhalation	1 mg/m ³

Titanium dioxide

Duration:	Route of exposure:	DNEL:
Long term – Local effects - General population	Inhalation	28 µg/m ³
Long term – Local effects - Workers	Inhalation	170 µg/m ³

▼ PNEC

1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		4.03 µg/L
Freshwater sediment		49.9 µg/kg
Intermittent release (freshwater)		1.1 µg/L
Intermittent release (marine water)		110 ng/L
Marine water		403 ng/L
Marine water sediment		4.99 µg/kg
Sewage treatment plant		1.03 mg/L
Soil		3 mg/kg

Aluminium oxide

Route of exposure:	Duration of Exposure:	PNEC:
Sewage treatment plant		20 mg/L

8.2. ▼ Exposure controls

Compliance with the given occupational exposure limits values should be controlled on a regular basis.

General recommendations:

Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios:

There are no exposure scenarios implemented for this product.

Exposure limits:

Professional users are subjected to the legally set maximum concentrations for occupational exposure. See occupational hygiene limit values above.

Appropriate technical measures:

The formation of vapours must be kept at a minimum and below current limit values (see above). Installation of a local exhaust system if normal air flow in the work room is not sufficient is recommended. Ensure eyewash and emergency showers are clearly marked. Apply standard precautions during use of the product. Avoid inhalation of vapours.

▼ *Hygiene measures:*

Wash hands after use.

Measures to avoid environmental exposure:

No specific requirements.

Individual protection measures, such as personal protective equipment

Generally:

No specific requirements.

Respiratory Equipment:

No specific requirements.

Skin protection:

No specific requirements.

Hand protection:

No specific requirements.

Eye protection:

No specific requirements.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

<i>Physical state:</i>	Liquid
<i>Colour:</i>	No data available.
<i>Odour / Odour threshold:</i>	No data available.
<i>pH:</i>	No data available.
<i>Density (g/cm³):</i>	No data available.
<i>Kinematic viscosity:</i>	No data available.
<i>Particle characteristics:</i>	Does not apply to liquids.

Phase changes

<i>Melting point/Freezing point (°C):</i>	No data available.
<i>Softening point/range (°C):</i>	Does not apply to liquids.
<i>Boiling point (°C):</i>	No data available.
<i>Vapour pressure:</i>	No data available.
<i>Relative vapour density:</i>	No data available.
<i>Decomposition temperature (°C):</i>	No data available.

Data on fire and explosion hazards

<i>Flash point (°C):</i>	No data available.
<i>Flammability (°C):</i>	No data available.
<i>Auto-ignition temperature (°C):</i>	No data available.
<i>Lower and upper explosion limit (% v/v):</i>	No data available.

Solubility

<i>Solubility in water:</i>	No data available.
<i>n-octanol/water coefficient (LogKow):</i>	No data available.
<i>Solubility in fat (g/L):</i>	No data available.

9.2. Other information

<i>Oxidizing properties:</i>	No data available.
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Other physical and chemical parameters:

No data available.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

No data available.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 as retained and amended in UK law

▼ Acute toxicity

Based on available data, the classification criteria are not met.

▼ Skin corrosion/irritation

Based on available data, the classification criteria are not met.

▼ Serious eye damage/irritation

Based on available data, the classification criteria are not met.

▼ Respiratory sensitisation

Based on available data, the classification criteria are not met.

▼ Skin sensitisation

This product contains substances that may trigger an allergic reaction in already sensitized persons.

▼ Germ cell mutagenicity

Based on available data, the classification criteria are not met.

▼ Carcinogenicity

Based on available data, the classification criteria are not met.

▼ Reproductive toxicity

Based on available data, the classification criteria are not met.

▼ STOT-single exposure

Based on available data, the classification criteria are not met.

▼ STOT-repeated exposure

Based on available data, the classification criteria are not met.

▼ Aspiration hazard

Based on available data, the classification criteria are not met.

▼ Symptoms related to the physical, chemical and toxicological characteristics

None known.

11.2. Information on other hazards

Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

Other information

Titanium dioxide has been classified by IARC as a group 2B carcinogen.

SECTION 12: ECOLOGICAL INFORMATION

12.1. ▼ Toxicity

Based on available data, the classification criteria are not met.

12.2. ▼ Persistence and degradability

Based on available data, the classification criteria are not met.

12.3. ▼ Bioaccumulative potential

Based on available data, the classification criteria are not met.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

12.7. Other adverse effects

None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Product is not covered by regulations on dangerous waste.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

EWC code

Not applicable.

Specific labelling

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: TRANSPORT INFORMATION

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other informat ion:
ADR/ADN/ RID	-	-	-	-	-	-
IMDG	-	-	-	-	-	-
IATA	-	-	-	-	-	-

* Packing group

** Environmental hazards

▼ Additional information

Not dangerous goods according to ADR/ADN/RID, IATA and IMDG.

14.6. Special precautions for user

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments

No data available.

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application: Restricted to professional users.

Demands for specific education: No specific requirements.

Control of Major Accident Hazards (COMAH) - Categories / dangerous substances: Not applicable.

▼ *Labelling of contents according to Detergents Regulation (EC) No 648/2004 as retained and amended in UK law:* < 5%
· Preservation agent (BENZISOTHIAZOLINONE)

Additional information: Not applicable.

Sources: Regulation (EC) No 648/2004 on detergents as retained and amended in UK law.
Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.
Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.
Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

15.2. Chemical safety assessment

No

SECTION 16: OTHER INFORMATION

▼ Full text of H-phrases as mentioned in section 3

EUH070, Toxic by eye contact.
H302, Harmful if swallowed.
H311, Toxic in contact with skin.
H315, Causes skin irritation.
H317, May cause an allergic skin reaction.
H318, Causes serious eye damage.
H319, Causes serious eye irritation.
H330, Fatal if inhaled.
H331, Toxic if inhaled.
H335, May cause respiratory irritation.
H372, Causes damage to organs through prolonged or repeated exposure.
H400, Very toxic to aquatic life.
H410, Very toxic to aquatic life with long lasting effects.
H411, Toxic to aquatic life with long lasting effects.

▼ Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
CAS = Chemical Abstracts Service
CE = Conformité Européenne (European conformity)
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
CSA = Chemical Safety Assessment
CSR = Chemical Safety Report
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EC = Effective concentration
ED = Effective dose
EINECS = European Inventory of Existing Commercial chemical Substances
EL = Effective Loading
ErC = Concentration associated with x% growth rate response
ES = Exposure Scenario
EUH statement = CLP-specific Hazard statement
EuPCS = European Product Categorisation System
EWC = European Waste Catalogue
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
GWP = Global warming potential
HP = Hazardous Property code
IARC = International Agency for Research on Cancer (IARC)
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IC = X maximum inhibitory concentration
IMDG = International Maritime Dangerous Goods
LC = Lethal concentration

LCLo = Value is the lowest concentration of a material in air reported to have caused the death of animals or humans

LD = Lethal dose

LOAEC = Lowest Observed Adverse Effect Concentration

LOAEL = Lowest Observed Adverse Effect Level

LOEC = Lowest Observed Effect Concentration

LogKow = logarithm of the n-octanol/water coefficient

LL = Lethal Loading

M = For multiplication factor

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

NOAEC = No Observed Adverse Effect Concentration

NOAEL = No Observed Adverse Effect Level

NOEC = No Observed Effect Concentration

NOELR = No Observable Effect Loading Rate

OECD = Organisation for Economic Co-operation and Development

PBT = Persistent, Bioaccumulative and Toxic

PNEC = Predicted No Effect Concentration

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

RRN = REACH Registration Number

SCL = A specific concentration limit

SVHC = Substances of Very High Concern

STOT-RE = Specific Target Organ Toxicity - Repeated Exposure

STOT-SE = Specific Target Organ Toxicity - Single Exposure

TWA = Time weighted average

UN = United Nations

UVBC = Unknown or variable composition, complex reaction products or of biological materials

VOC = Volatile Organic Compound

vPvB = Very Persistent and Very Bioaccumulative

Additional information

Not applicable.

The safety data sheet is validated by

Emma Christensen

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

It is recommended to hand over this safety data sheet to the actual user of the product.

Information in this safety data sheet cannot be used as a product specification.

Country-language: GB-en