SAFETY DATA SHEET

Master ISO 2K Hardener

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Trade name:	Master ISO 2K Hardener
Product no.:	399002
Unique formula identifier (UFI):	DJ10-H0P8-E00T-R5ES

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:	None known.
Uses advised against :	None known.

1.3. Details of the supplier of the safety data sheet

Company and address:	**WOCA Denmark A/S** Tværvej 6 6640 Lunderskov Denmark +45 9958 5600
Contact person:	WOCA Denmark
E-mail:	info@wocadenmark.com
Revision:	31/10/2025
SDS Version:	1.0

1.4. Emergency telephone number

Healthcare professionals: Dial 0344 892 0111 to reach The National Poisons Information Service (NPIS) (24 hour service)
General public:
England - Dial 111 to reach NHS 111 (24 hour service)
Scotland - Dial 111 to reach NHS 24 (24 hour service)
Wales - Dial 111 or 0845 4647 to reach NHS Direct (24 hour service)
See section 4 “First aid measures”.

SECTION 2: HAZARDS IDENTIFICATION

Classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

2.1. Classification of the substance or mixture

Skin Irrit. 2; H315, Causes skin irritation.
Skin Sens. 1; H317, May cause an allergic skin reaction.

Eye Dam. 1; H318, Causes serious eye damage.
Acute Tox. 4; H332, Harmful if inhaled.
STOT SE 3; H335, May cause respiratory irritation.

2.2. Label elements

Hazard pictogram(s):

Signal word: Danger

Hazard statement(s):
Causes skin irritation. (H315)
May cause an allergic skin reaction. (H317)
Causes serious eye damage. (H318)
Harmful if inhaled. (H332)
May cause respiratory irritation. (H335)

Precautionary statement(s):

General:
If medical advice is needed, have product container or label at hand. (P101)
Keep out of reach of children. (P102)

Prevention:
Avoid breathing mist/vapour. (P261)
Wear eye protection/protective gloves/protective clothing. (P280)

Response:
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. (P305+P351+P338)
Immediately call a POISON CENTER/doctor. (P310)

Storage: Store locked up. (P405)

Disposal:
Dispose of contents/container in accordance with local regulation.
(P501)

Hazardous substances: Does not contain any substances required to report

Additional labelling:

UFI: DJ10-H0P8-E00T-R5ES

2.3. Other hazards

Additional warnings:
This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.
This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Hexamethylene diisocyanate, oligomers	CAS No.: 28182-81-2 EC No.: 500-060-2 UK-REACH: Index No.:	60-80%	Skin Sens. 1, H317 Acute Tox. 4, H332 STOT SE 3, H335	
Propylene carbonate	CAS No.: 108-32-7 EC No.: 203-572-1 UK-REACH: Index No.:	15-25%	Eye Irrit. 2, H319	
2-(tricylcoxy) ethyl dihydrogen phosphate	CAS No.: 9046-01-9 EC No.: 618-558-4 UK-REACH: Index No.:	3-5%	Skin Irrit. 2, H315 Eye Dam. 1, H318 Aquatic Chronic 3, H412	
Ethyldiisopropylamine	CAS No.: 7087-68-5 EC No.: 230-392-0 UK-REACH: Index No.:	1-3%	Flam. Liq. 2, H225 Acute Tox. 4, H302 Skin Corr. 1B, H314 Aquatic Chronic 3, H412	
Phosphoric acid, butyl ester	CAS No.: 12788-93-1 EC No.: 235-826-2 UK-REACH: Index No.:	1-3%	Skin Corr. 1B, H314	

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

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SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General information: In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation: Upon breathing difficulties or irritation of the respiratory tract: Bring the injured person into fresh air. Make sure the injured person is continuously monitored. Prevent shock by keeping the injured person warm and calm. If breathing ceases, give mouth-to-mouth resuscitation. If unconscious, roll the injured person into recovery position. Call an ambulance.

Skin contact: IF ON SKIN: Wash with plenty of water and soap. Remove contaminated clothing and shoes. Ensure to wash exposed skin thoroughly with water and soap. DO

	NOT use solvents or thinners. If skin irritation occurs: Get medical advice/attention.
Eye contact:	If in eyes: Flush eyes with plenty of water or salt water (20-30 °C) for at least 30 minutes and continue until irritation stops. Remove contact lenses. Make sure you flush under the upper and lower eyelids. Seek medical assistance immediately and continue flushing during transport.
Ingestion:	If the person is conscious, rinse the mouth with water and stay with the person. Never give the person anything to drink. In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the person lean forward with head down to avoid inhalation of or choking on vomited material.
Burns:	Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

Sensitisation: This product contains substances, which may trigger allergic reaction upon dermal contact. Manifestation of allergic reactions typically takes place within 12-72 hours after exposure.
The product contains substances that cause serious eye damage. Contact with these substances can cause irreversible effects on the eye / serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

IF exposed or concerned:
Get immediate medical advice/attention.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.
Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health.
Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.
If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:
Nitrogen oxides (NO_x)
Carbon oxides (CO / CO2)

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact The National Poisons Information Service (dial 111, 24 h service) in

order to obtain further advice.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid direct contact with spilled substances.
Ensure adequate ventilation, especially in confined areas.
Avoid inhalation of vapours from spilled material.
Contaminated areas may be slippery.

6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc.
Keep unauthorized persons away from the spill

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.
Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections

See section 13 “Disposal considerations” on handling of waste.
See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Avoid direct contact with the product.
Smoking, drinking and consumption of food is not allowed in the work area.
See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Recommended storage material:	Always store in containers of the same material as the original container.
Storage conditions:	No specific requirements.
Incompatible materials:	Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

No substances are listed in the national list of substances with an occupational exposure limit.

DNEL

Ethyldiisopropylamine

Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - Workers	Dermal	9.22 mg/kg bw/day
Long term – Local effects - General population	Inhalation	1.2 mg/m³
Long term – Local effects - Workers	Inhalation	2.4 mg/m³
Long term – Systemic effects - General population	Inhalation	1.14 mg/m³
Long term – Systemic effects - Workers	Inhalation	6.39 mg/m³
Short term – Local effects - Workers	Inhalation	21.6 mg/m³
Short term – Systemic effects - Workers	Inhalation	21.6 mg/m³
Long term – Systemic effects - General population	Oral	330 µg/kg bw/day

Phosphoric acid, butyl ester

Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Dermal	5 mg/kg bw/day
Long term – Systemic effects - Workers	Dermal	10 mg/kg bw/day
Short term – Systemic effects - General population	Dermal	61.9 mg/kg bw/day
Short term – Systemic effects - Workers	Dermal	123.7 mg/kg bw/day
Long term – Systemic effects - General population	Inhalation	8.7 mg/m³
Long term – Systemic effects - Workers	Inhalation	35.3 mg/m³
Short term – Systemic effects - General population	Inhalation	215.1 mg/m³
Short term – Systemic effects - Workers	Inhalation	872.4 mg/m³
Long term – Systemic effects - General population	Oral	5 mg/kg bw/day
Short term – Systemic effects - General population	Oral	61.9 mg/kg bw/day

Propylene carbonate

Duration:	Route of exposure:	DNEL:
Long term – Local effects - Workers	Dermal	10 mg/cm²
Long term – Systemic effects - General population	Dermal	10 mg/kg bw/day
Long term – Systemic effects - Workers	Dermal	20 mg/kg bw/day
Long term – Local effects - General population	Inhalation	10 mg/m³
Long term – Local effects - Workers	Inhalation	20 mg/m³
Long term – Systemic effects - General population	Inhalation	17.4 mg/m³
Long term – Systemic effects - Workers	Inhalation	70.53 mg/m³
Long term – Systemic effects - General population	Oral	10 mg/kg bw/day

PNEC

Ethyldiisopropylamine

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		51 µg/L
Freshwater sediment		12.11 mg/kg

Intermittent release (freshwater)		281 µg/L
Marine water		5.1 µg/L
Marine water sediment		1.21 mg/kg
Sewage treatment plant		9.12 mg/L
Soil		2.39 mg/kg

Phosphoric acid, butyl ester

Route of exposure:	**Duration of Exposure:**	**PNEC:**
Freshwater		100 µg/L
Freshwater sediment		392 µg/kg
Intermittent release (freshwater)		1 mg/L
Marine water		10 µg/L
Marine water sediment		39.2 µg/kg
Predators		4 mg/kg
Sewage treatment plant		100 mg/L
Soil		19.7 µg/kg

Propylene carbonate

Route of exposure:	**Duration of Exposure:**	**PNEC:**
Freshwater		900 µg/L
Intermittent release (freshwater)		9 mg/L
Intermittent release (marine water)		900 µg/L
Marine water		90 µg/L
Sewage treatment plant		7.4 g/L
Soil		810 µg/kg

8.2. Exposure controls

Apply general control to prevent unnecessary exposure

General recommendations: Smoking, drinking and consumption of food is not allowed in the work area.

Exposure scenarios: There are no exposure scenarios implemented for this product.

Exposure limits: Occupational exposure limits have not been defined for the substances in this product.

Appropriate technical measures: Ensure that eyewash stations and safety showers are located within easy reach.
Apply standard precautions during use of the product.
Avoid inhalation of vapours.

Hygiene measures: Take off contaminated clothing and wash it before reuse.

Measures to avoid environmental exposure: No specific requirements.

Individual protection measures, such as personal protective equipment

Generally: No specific requirements.

Respiratory Equipment:
No specific requirements.

Skin protection:
No specific requirements.

Hand protection:
No specific requirements.

Eye protection:
No specific requirements.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	No data available.
Odour / Odour threshold:	No data available.
pH:	No data available.
Density (g/cm^3):	No data available.
Kinematic viscosity:	No data available.
Particle characteristics:	Does not apply to liquids.

Phase changes

Melting point/Freezing point (°C):	No data available.
Softening point/range (°C):	Does not apply to liquids.
Boiling point (°C):	No data available.
Vapour pressure:	No data available.
Relative vapour density:	No data available.
Decomposition temperature (°C):	No data available.

Data on fire and explosion hazards

Flash point (°C):	No data available.
Flammability (°C):	No data available.
Auto-ignition temperature (°C):	No data available.
Lower and upper explosion limit (% v/v):	No data available.

Solubility

Solubility in water:	No data available.
n-octanol/water coefficient (LogKow):	No data available.
Solubility in fat (g/L):	No data available.

9.2. Other information

Oxidizing properties:	No data available.
Other physical and chemical parameters:	No data available.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity
No data available.

10.2. Chemical stability
The product is stable under the conditions, noted in section 7 “Handling and storage”.

10.3. Possibility of hazardous reactions
None known.

10.4. Conditions to avoid
None known.

10.5. Incompatible materials
Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

10.6. Hazardous decomposition products
Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 as retained and amended in UK law

Acute toxicity
Harmful if inhaled.

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/irritation
Causes serious eye damage.

Respiratory sensitisation
Based on available data for the mixture, the classification criteria are not met.

Skin sensitisation
May cause an allergic skin reaction.

Germ cell mutagenicity
Based on available data for the mixture, the classification criteria are not met.

Carcinogenicity
Based on available data for the mixture, the classification criteria are not met.

Reproductive toxicity
Based on available data for the mixture, the classification criteria are not met.

STOT-single exposure
May cause respiratory irritation.

STOT-repeated exposure

Based on available data for the mixture, the classification criteria are not met.

Aspiration hazard

Based on available data for the mixture, the classification criteria are not met.

11.2. Information on other hazards

Long term effects

The product contains substances that cause serious eye damage. Contact with these substances can cause irreversible effects on the eye / serious eye damage.

Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

Other information

None known.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Based on available data for the mixture, the classification criteria are not met.

12.2. Persistence and degradability

Based on available data for the mixture, the classification criteria are not met.

12.3. Bioaccumulative potential

Based on available data for the mixture, the classification criteria are not met.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

12.7. Other adverse effects

None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Product is covered by the regulations on hazardous waste.
HP 5 - Specific Target Organ Toxicity (STOT)/Aspiration Toxicity
HP 6 - Acute toxicity
HP 13 – Sensitising
Dispose of contents/container to an approved waste disposal plant.
Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

EWC code

Not applicable.

Specific labelling

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: TRANSPORT INFORMATION

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
ADR	-	-	-	-	-	-
IMDG	-	-	-	-	-	-
IATA	-	-	-	-	-	-

* Packing group

** Environmental hazards

Additional information

Not dangerous goods according to ADR, IATA and IMDG.

14.6. Special precautions for user

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments

No data available.

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application:	People under the age of 18 shall not be exposed to this product.
Demands for specific education:	No specific requirements.
Control of Major Accident Hazards (COMAH) - Categories / dangerous substances:	Not applicable.
UK-REACH, Annex XVII:	Ethyldiisopropylamine is subject to UK-REACH restrictions (entry 40).
Additional information:	Tactile warning.
Sources:	The Management of Health and Safety at Work Regulations 1999. Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law. Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.

Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

15.2. Chemical safety assessment

No

SECTION 16: OTHER INFORMATION

Full text of H-phrases as mentioned in section 3

H225, Highly flammable liquid and vapour.
H302, Harmful if swallowed.
H314, Causes severe skin burns and eye damage.
H315, Causes skin irritation.
H317, May cause an allergic skin reaction.
H318, Causes serious eye damage.
H319, Causes serious eye irritation.
H332, Harmful if inhaled.
H335, May cause respiratory irritation.
H412, Harmful to aquatic life with long lasting effects.

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
CAS = Chemical Abstracts Service
CE = Conformité Européenne (European conformity)
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
CSA = Chemical Safety Assessment
CSR = Chemical Safety Report
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EINECS = European Inventory of Existing Commercial chemical Substances
ES = Exposure Scenario
EUH statement = CLP-specific Hazard statement
EuPCS = European Product Categorisation System
EWC = European Waste Catalogue
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
GWP = Global warming potential
IARC = International Agency for Research on Cancer (IARC)
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
OECD = Organisation for Economic Co-operation and Development

PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
RRN = REACH Registration Number
SCL = A specific concentration limit
SVHC = Substances of Very High Concern
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
STOT-SE = Specific Target Organ Toxicity - Single Exposure
TWA = Time weighted average
UN = United Nations
UVBC = Unknown or variable composition, complex reaction products or of biological materials
VOC = Volatile Organic Compound
vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the substance/mixture in regard of health hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

The safety data sheet is validated by

Emma Christensen

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.
The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.
It is recommended to hand over this safety data sheet to the actual user of the product.
Information in this safety data sheet cannot be used as a product specification.
Country-language: GB-en