

SAFETY DATA SHEET

Softwood Lye

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Trade name: Softwood Lye
Product no.: 743000 SDS-TONET
▼ Unique formula identifier (UFI): HEF0-F06T-D001-YCUF

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture: None known.

Uses advised against : None known.

1.3. Details of the supplier of the safety data sheet

Company and address: **WOCA Denmark A/S**
Tværevej 6
6640 Lunderskov
Denmark
+45 9958 5600

Contact person: WOCA Denmark
E-mail: info@wocadenmark.com
Revision: 02/12/2025
SDS Version: 2.0
Date of previous version: 06/11/2025 (1.0)

1.4. Emergency telephone number

Healthcare professionals: Dial 0344 892 0111 to reach The National Poisons Information Service (NPIS) (24 hour service)

General public:

England - Dial 111 to reach NHS 111 (24 hour service)

Scotland - Dial 111 to reach NHS 24 (24 hour service)

Wales - Dial 111 or 0845 4647 to reach NHS Direct (24 hour service)

See section 4 "First aid measures".

SECTION 2: HAZARDS IDENTIFICATION

Classified according to Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

2.1. Classification of the substance or mixture

Skin Irrit. 2; H315, Causes skin irritation.

Eye Dam. 1; H318, Causes serious eye damage.

2.2. Label elements

Hazard pictogram(s):



Signal word:

Danger

Hazard statement(s):

Causes skin irritation. (H315)
Causes serious eye damage. (H318)

Precautionary statement(s):

General:

If medical advice is needed, have product container or label at hand. (P101)
Keep out of reach of children. (P102)

Prevention:

Wash hands and exposed skin thoroughly after handling. (P264)
Wear eye protection/protective gloves. (P280)

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. (P305+P351+P338)
Immediately call a POISON CENTER/doctor. (P310)

Storage:

Not applicable.

Disposal:

Not applicable.

Hazardous substances:

Does not contain any substances required to report

Additional labelling:

UFI: HEF0-F06T-D001-YCUF

2.3. Other hazards

Additional warnings:

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification. This product does not contain any substances considered to be endocrine disruptors in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2023/707.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Not applicable. This product is a mixture.

3.2. Mixtures

Product/substance	Identifiers	% w/w	Classification	Note
Calcium dihydroxide	CAS No.: 1305-62-0 EC No.: 215-137-3 UK-REACH: Index No.:	5-10%	Eye Dam. 1, H318	[1]

sodium hydroxide;caustic soda	CAS No.: 1310-73-2 EC No.: 215-185-5 UK-REACH: C >= 5 % Index No.: 011-002-00-6	3-5%	Met. Corr. 1, H290 Skin Corr. 1A, H314 Eye Dam. 1, H318	
(2-methoxymethylethoxy)propanol	CAS No.: 34590-94-8 EC No.: 252-104-2 UK-REACH: Index No.:	<0.25%		[1]

See full text of H-phrases in section 16. Occupational exposure limits are listed in section 8, if these are available.

Other information

[1] European occupational exposure limit.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General information:

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor if in doubt about the injured person's condition or if the symptoms persist. Never give an unconscious person water or other drink.

Inhalation:

Upon breathing difficulties or irritation of the respiratory tract: Bring the person into fresh air and stay with him/her.

Skin contact:

IF ON SKIN: Wash with plenty of water/water and soap. Remove contaminated clothing and shoes. Ensure to wash exposed skin thoroughly with water and soap. DO NOT use solvents or thinners. If skin irritation occurs: Get medical advice/attention.

Eye contact:

If in eyes: Flush eyes with plenty of water or salt water (20-30 °C) for at least 30 minutes and continue until irritation stops. Remove contact lenses. Make sure you flush under the upper and lower eyelids. Seek medical assistance immediately and continue flushing during transport.

Ingestion:

If the person is conscious, rinse the mouth with water and stay with the person. Never give the person anything to drink.

In case of malaise, seek medical advice immediately and bring the safety data sheet or label from the product. Do not induce vomiting, unless recommended by the doctor. Have the person lean forward with head down to avoid inhalation of or choking on vomited material.

Burns: Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

The product contains substances that cause serious eye damage. Contact with these substances can cause irreversible effects on the eye / serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

IF exposed or concerned:

Get immediate medical advice/attention.

Information to medics

Bring this safety data sheet or the label from this product.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam, carbon dioxide, powder, water mist.
Unsuitable extinguishing media: Waterjets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

Fire will result in dense smoke. Exposure to combustion products may harm your health. Closed containers, which are exposed to fire, should be cooled with water. Do not allow fire-extinguishing water to enter the sewage system and nearby surface waters.

If the product is exposed to high temperatures, e.g. in the event of fire, dangerous decomposition compounds are produced. These are:
Some metal oxides

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact. Upon direct exposure contact The National Poisons Information Service (dial 111, 24 h service) in order to obtain further advice.

Hazchem Code: 2R

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid direct contact with spilled substances.
Ensure adequate ventilation, especially in confined areas.
Contaminated areas may be slippery.

6.2. Environmental precautions

Avoid discharge to lakes, streams, sewers, etc.
Keep unauthorized persons away from the spill

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Wherever possible cleaning should be performed with normal cleaning agents. Avoid use of solvents.

6.4. Reference to other sections

See section 13 "Disposal considerations" on handling of waste.
See section 8 "Exposure controls/personal protection" for protective measures.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Avoid direct contact with the product.
Smoking, drinking and consumption of food is not allowed in the work area.
See section 8 "Exposure controls/personal protection" for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Containers that have been opened must be carefully resealed and kept upright to prevent leakage.

Recommended storage material: Always store in containers of the same material as the original container.
Storage conditions: No specific requirements.
Incompatible materials: Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

7.3. Specific end use(s)

This product should only be used for applications quoted in section 1.2.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Calcium dihydroxide
Long term exposure limit (8 hours) (mg/m³): 5(inhalable)/1(respirable)
Short term exposure limit (15 minutes) (mg/m³): 4(respirable)

sodium hydroxide;caustic soda
Short term exposure limit (15 minutes) (mg/m³): 2

Titanium dioxide
Long term exposure limit (8 hours) (mg/m³): 10(inhalable)/4(respirable)

(2-methoxymethylethoxy)propanol
Long term exposure limit (8 hours) (ppm): 50
Long term exposure limit (8 hours) (mg/m³): 308

Annotations:

Sk = Can be absorbed through the skin and lead to systemic toxicity.

The Control of Substances Hazardous to Health Regulations 2002. SI 2002/2677 The Stationery Office 2002.

EH40/2005 Workplace exposure limits (Fourth Edition 2020).

DNEL

(2-methoxymethylethoxy)propanol

Duration:	Route of exposure:	DNEL:
Long term – Systemic effects - General population	Dermal	121 mg/kg bw/day
Long term – Systemic effects - Workers	Dermal	283 mg/kg bw/day
Long term – Systemic effects - General population	Inhalation	37.2 mg/m ³
Long term – Systemic effects - Workers	Inhalation	308 mg/m ³
Long term – Systemic effects - General population	Oral	36 mg/kg bw/day

Calcium dihydroxide

Duration:	Route of exposure:	DNEL:
Long term – Local effects - General population	Inhalation	1 mg/m ³
Long term – Local effects - Workers	Inhalation	1 mg/m ³
Short term – Local effects - General population	Inhalation	4 mg/m ³
Short term – Local effects - Workers	Inhalation	4 mg/m ³

sodium hydroxide;caustic soda

Duration:	Route of exposure:	DNEL:
Long term – Local effects - General population	Inhalation	1 mg/m ³
Long term – Local effects - Workers	Inhalation	1 mg/m ³

Titanium dioxide

Duration:	Route of exposure:	DNEL:
Long term – Local effects - General population	Inhalation	28 µg/m ³
Long term – Local effects - Workers	Inhalation	170 µg/m ³

PNEC

(2-methoxymethylethoxy)propanol

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		19 mg/L
Freshwater sediment		70.2 mg/kg
Intermittent release (freshwater)		190 mg/L
Marine water		1.9 mg/L
Marine water sediment		7.02 mg/kg
Sewage treatment plant		4.168 g/L
Soil		2.74 mg/kg

Calcium dihydroxide

Route of exposure:	Duration of Exposure:	PNEC:
Freshwater		490 µg/L
Intermittent release (freshwater)		490 µg/L
Marine water		320 µg/L
Sewage treatment plant		3 mg/L
Soil		1.08 g/kg

8.2. Exposure controls

Compliance with the given occupational exposure limits values should be controlled on a regular basis.

<i>General recommendations:</i>	Smoking, drinking and consumption of food is not allowed in the work area.
<i>Exposure scenarios:</i>	There are no exposure scenarios implemented for this product.
<i>Exposure limits:</i>	Professional users are subjected to the legally set maximum concentrations for occupational exposure. See occupational hygiene limit values above.
<i>Appropriate technical measures:</i>	The formation of vapours must be kept at a minimum and below current limit values (see above). Installation of a local exhaust system if normal air flow in the work room is not sufficient is recommended. Ensure eyewash and emergency showers are clearly marked. Ensure that eyewash stations and safety showers are located within easy reach. Apply standard precautions during use of the product. Avoid inhalation of vapours.
<i>Hygiene measures:</i>	Take off contaminated clothing and wash it before reuse.
<i>Measures to avoid environmental exposure:</i>	No specific requirements.

Individual protection measures, such as personal protective equipment

<i>Generally:</i>	No specific requirements.
<i>Respiratory Equipment:</i>	No specific requirements.
<i>Skin protection:</i>	No specific requirements.
<i>Hand protection:</i>	No specific requirements.
<i>Eye protection:</i>	No specific requirements.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

<i>Physical state:</i>	Liquid
<i>Colour:</i>	No data available.
<i>Odour / Odour threshold:</i>	No data available.
<i>pH:</i>	No data available.
<i>Density (g/cm³):</i>	No data available.
<i>Kinematic viscosity:</i>	No data available.
<i>Particle characteristics:</i>	Does not apply to liquids.

Phase changes

<i>Melting point/Freezing point (°C):</i>	No data available.
<i>Softening point/range (°C):</i>	Does not apply to liquids.
<i>Boiling point (°C):</i>	No data available.
<i>Vapour pressure:</i>	No data available.
<i>Relative vapour density:</i>	No data available.
<i>Decomposition temperature (°C):</i>	No data available.

Data on fire and explosion hazards

<i>Flash point (°C):</i>	No data available.
<i>Flammability (°C):</i>	No data available.
<i>Auto-ignition temperature (°C):</i>	No data available.
<i>Lower and upper explosion limit (% v/v):</i>	No data available.

Solubility

<i>Solubility in water:</i>	No data available.
<i>n-octanol/water coefficient (LogKow):</i>	No data available.
<i>Solubility in fat (g/L):</i>	No data available.

9.2. Other information

<i>Oxidizing properties:</i>	No data available.
<i>Other physical and chemical parameters:</i>	No data available.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

No data available.

10.2. Chemical stability

The product is stable under the conditions, noted in section 7 "Handling and storage".

10.3. Possibility of hazardous reactions

None known.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizing agents, and strong reducing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 as retained and amended in UK law

Acute toxicity

Based on available data for the mixture, the classification criteria are not met.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/irritation

Causes serious eye damage.

Respiratory sensitisation

Based on available data for the mixture, the classification criteria are not met.

Skin sensitisation

Based on available data for the mixture, the classification criteria are not met.

Germ cell mutagenicity

Based on available data for the mixture, the classification criteria are not met.

Carcinogenicity

Based on available data for the mixture, the classification criteria are not met.

Reproductive toxicity

Based on available data for the mixture, the classification criteria are not met.

STOT-single exposure

Based on available data for the mixture, the classification criteria are not met.

STOT-repeated exposure

Based on available data for the mixture, the classification criteria are not met.

Aspiration hazard

Based on available data for the mixture, the classification criteria are not met.

▼ Symptoms related to the physical, chemical and toxicological characteristics

The product contains substances that cause serious eye damage. Contact with these substances can cause irreversible effects on the eye / serious eye damage.

11.2. Information on other hazards

Endocrine disrupting properties

This mixture/product does not contain any substances known to have hormone-disrupting properties in relation to health.

Other information

Titanium dioxide has been classified by IARC as a group 2B carcinogen.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Based on available data for the mixture, the classification criteria are not met.

12.2. Persistence and degradability

Based on available data for the mixture, the classification criteria are not met.

12.3. Bioaccumulative potential

Based on available data for the mixture, the classification criteria are not met.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture/product does not contain any substances known to fulfil the criteria for PBT and vPvB classification.

12.6. Endocrine disrupting properties

This mixture/product does not contain any substances considered to have endocrine-disrupting properties in relation to the environment.

12.7. Other adverse effects

None known.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Product is covered by the regulations on hazardous waste.

HP 4 - Irritant (skin irritation and eye damage)

Dispose of contents/container to an approved waste disposal plant.

Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.

EWC code


Not applicable.



Specific labelling

Contaminated packing

Packaging containing residues of the product must be disposed of similarly to the product.

SECTION 14: TRANSPORT INFORMATION

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other informat ion:
ADR/ADN/ RID	UN1824	SODIUM HYDROXIDE SOLUTION	Transport hazard class: 8 Label: 8 Classification code: C5 	II	No	Limited quantities: 1 L Tunnel restriction code: (E) See below for additional information.
IMDG	UN1824	SODIUM HYDROXIDE SOLUTION	Transport hazard class: 8 Label: 8 Classification code: C5	II	No	Limited quantities: 1 L

	14.1 UN / ID	14.2 UN proper shipping name	14.3 Hazard class(es)	14.4 PG*	14.5 Env**	Other information:
						EmS: F-A S-B See below for additional information.
IATA	UN1824	SODIUM HYDROXIDE SOLUTION	Transport hazard class: 8 Label: 8 Classification code: C5 	II	No	See below for additional information.

* Packing group

** Environmental hazards

Additional information

ADR / See Table A, section 3.2.1 for any information on special provisions, requirements, or warnings in connection with transport. See section 5.4.3, for instructions in writing regarding mitigation of damages in relation to incidents or accidents during transport.

IMDG / See section 3.2.1, for any information on special provisions, requirements, or warnings in connection with transport.

IATA / See Table 4.2 for any information on special provisions, requirements, or warnings in connection with transport.

Hazchem Code: 2R

14.6. Special precautions for user

Not applicable.

14.7. Maritime transport in bulk according to IMO instruments

No data available.

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application: No special.

Demands for specific education: No specific requirements.

Control of Major Accident Hazards (COMAH) - Categories / dangerous substances: Not applicable.

Additional information: Not applicable.

Sources: The Management of Health and Safety at Work Regulations 1999.

Regulation (EC) No 648/2004 on detergents as retained and amended in UK law.
Regulation (EU) No 1357/2014 of 18 December 2014 on waste as retained and amended in UK law.
Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures (CLP) as retained and amended in UK law.
Regulation (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) as retained and amended in UK law.

15.2. Chemical safety assessment

No

SECTION 16: OTHER INFORMATION

Full text of H-phrases as mentioned in section 3

H290, May be corrosive to metals.
H314, Causes severe skin burns and eye damage.
H318, Causes serious eye damage.

Abbreviations and acronyms

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
CAS = Chemical Abstracts Service
CE = Conformité Européenne (European conformity)
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
CSA = Chemical Safety Assessment
CSR = Chemical Safety Report
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EINECS = European Inventory of Existing Commercial chemical Substances
ES = Exposure Scenario
EUH statement = CLP-specific Hazard statement
EuPCS = European Product Categorisation System
EWC = European Waste Catalogue
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
GWP = Global warming potential
IARC = International Agency for Research on Cancer (IARC)
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
OECD = Organisation for Economic Co-operation and Development

PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
RRN = REACH Registration Number
SCL = A specific concentration limit
SVHC = Substances of Very High Concern
STOT-RE = Specific Target Organ Toxicity - Repeated Exposure
STOT-SE = Specific Target Organ Toxicity - Single Exposure
TWA = Time weighted average
UN = United Nations
UVBC = Unknown or variable composition, complex reaction products or of biological materials
VOC = Volatile Organic Compound
vPvB = Very Persistent and Very Bioaccumulative

Additional information

The classification of the substance/mixture in regard of health hazards are in accordance with the calculation methods given by Regulation (EC) No. 1272/2008 (CLP) as retained and amended in UK law.

The safety data sheet is validated by

Emma Christensen

Other

A change (in proportion to the last essential change (first cipher in SDS version, see section 1)) is marked with a triangle.
The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.
It is recommended to hand over this safety data sheet to the actual user of the product.
Information in this safety data sheet cannot be used as a product specification.
Country-language: GB-en